D397-22-880
Issue L Original

Instruction Manual

Turbo Instrument Controller (TIC)

dcs/6399/001

Description	Item Number
TIC Turbo & Instrument Controller 100 W	D397-21-000
TIC Turbo & Instrument Controller 200 W	D397-22-000

Declaration of Conformity

We, Edwards Limited,
Crawley Business Quarter,
Manor Royal,
Crawley,
West Sussex, RH10 9LW, UK

declare under our sole responsibility, as manufacturer and person within the EU authorised to assemble the technical file, that the product(s)

TIC Instrument Controller	D397-00-000
TIC Instrument Controller 6-Gauge	D397-01-000
TIC Instrument Controller 6-Gauge Capacitance Manometer	D397-02-000
TIC Turbo Controller 100W	D397-11-000
TIC Turbo Controller 200W	D397-12-000
TIC Turbo & Instrument Controller 100W	D397-21-000
TIC Turbo & Instrument Controller 200W	D397-22-000

to which this declaration relates is in conformity with the following standard(s) or other normative document(s)

EN61010-1:2010	Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use – Part 1: General Requirements
EN61326-1:2013 (Class B Emissions, Industrial Immunity)	Electrical Equipment for Measurement Control and Laboratory Use – EMC Requirements. General requirements
CAN/CSA-C22.2 No.61010-1-04	Safety requirements for electrical equipment for measurement, Control and laboratory use – Part 1: General requirements
UL61010-1, 2nd Edition	Safety requirements for electrical equipment for measurement, Control and laboratory use – Part 1: General requirements
EN50581:2012	Technical Documentation for the Assessment of Electrical and Electronic Products with respect to the Restriction of Hazardous Substances

and fulfils all the relevant provisions of

2014/35/EU	Low Voltage Directive
2014/30/EU	Electromagnetic Compatibility (EMC) Directive
2012/19/EU	Waste from Electrical and Electronic Equipment (WEEE) Directive
2011/65/EU	Restriction of Certain Hazardous Substances (RoHS) Directive

Note: This declaration covers all product serial numbers from the date this Declaration was signed onwards.

!

L G Marini

Larry Marini, Senior Technical Manager

27.07.2015, Eastbourne

Date and Place

This product has been manufactured under a quality management system certified to ISO 9001:2008

P200-03-140 Issue F

P200-10-044
Issue A

Material Declaration

In accordance with the requirements of the Chinese regulatory requirement on the Management Methods for the Restriction of the Use of Hazardous Substances in Electrical and Electronic Products Order No. 32 (also known as 'China RoHS2') and SJ/T 11364 Marking for the Restricted Use of Hazardous Substances in Electronic and Electrical Products:

Product	Product Label	Meaning
D39700000 TIC Instrument Controller D39701000 TIC Instrument Controller 6 Gauge D39702000 TIC Instrument Controller 6 Gauge Capacitance Manometer D39711000 TIC Turbo Controller 100 W D39712000 TIC Turbo Controller 200 W D39721000 TIC Turbo and Instrument Controller 100 W D39722000 TIC Turbo and Instrument Controller 200 W		This product contains hazardous substances in at least one of the homogeneous materials used which are above the limit requirement in GB/T 26572 as detailed in the declaration table below. These parts can safely be used for the environmental protection use period as indicated.

材料成分声明
Materials Content Declaration

部件名称 Part name	有害物质 Hazardous Substances					
	铅 Lead (Pb)	汞 Mercury (Hg)	镉 Cadmium (Cd)	六价铬 Hexavalent Chromium (Cr VI)	多溴联苯 Polybrominated biphenyls (PBB)	多溴二苯醚 Polybrominated diphenyl ethers (PBDE)
印刷电路组件 (PCA) Printed Circuit Assembly (PCA)	X	O	X	O	O	O
电缆/电线/连接器 Cable/wire/connector	X	O	O	O	O	O
机械部件 Mechanical Components	X	O	O	O	O	O

O: 表示该有害物质在该部件的所有均质材料中的含量低于 GB/T 26572 标准规定的限量要求。
O: Indicates that the hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement in GB/T 26572.
X: 表示该有害物质在该部件的至少一种均质材料中的含量超出 GB/T26572 标准规定的限量要求。
X: Indicates that the hazardous substance contained in at least one of the homogeneous materials used for this part is above the limit requirement of GB/T26572.

NOTE: These products are EU RoHS compliant, the following Exemptions apply:
6(b) **Lead** as an alloying element in aluminium containing up to 0.4% by weight
6(c) Copper alloy containing up to 4% **lead** by weight
7(a) **Lead** in in high melting temperature type solder (i.e. lead based alloys containing 85% by or more)
7(b) **Lead** in solders for servers, storage and storage array systems, network infrastructure equipment for switching, signalling, transmission, and network management for telecommunications
7(c) I Electrical and electronic components containing **lead** in a glass or ceramic other than dielectric ceramic in capacitors, e.g. piezoelectronic devices, or in a glass or ceramic matrix compound
7(c) II **Lead** in dielectric ceramic in capacitors for a rated voltage of 125 V AC or 250 V DC or higher
8(b) **Cadmium** and its compounds in electrical contacts
15 **Lead** in solders to complete a viable electrical connection between semiconductor die and carrier within integrated circuit flip chip packages
34 **Lead** in cermet-based trimmer potentiometer elements

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Contents

Section Page

1 Introduction 1

1.1 Scope and definitions 1
1.2 Product description 1

2 Technical data 3

2.1 Electrical data 3
2.2 Operating and storage data 3
2.3 Mechanical data 3
2.4 Connections 4
2.4.1 Active gauge connectors 4
2.4.2 Turbo pump connector 5
2.4.3 Backing pump connector 6
2.4.4 Auxiliary terminals 7
2.4.5 Logic interface 8
2.4.6 Serial communications 9

3 Installation 11

3.1 Unpack and inspect 11
3.2 Fitting the controller 11
3.3 Controller electrical connections 14
3.3.1 Connecting the electrical supply 15
3.3.2 Additional earth bonding 15
3.3.3 Connecting an active gauge 16
3.3.4 Connecting a turbo pump 16
3.3.5 Connecting a backing pump 16
3.3.6 Connecting a vent valve 16
3.3.7 Connecting an air cooler 16
3.3.8 Connecting the logic interface 17
3.3.9 Connecting the serial interface 19

4 Operation 21

4.1 Front panel description 21
4.2 Menu structure 22
4.3 Navigating the menu 23
4.4 The view screen 24
4.5 Turning gauges, pumps and relays on/off 25
4.6 Changing list items 25
4.7 Changing numerical values 26
4.7.1 Entering negative components e.g. 5.00E-03 26
4.8 Turbo setup 27
4.8.1 Introduction 27
4.8.2 Default turbo setup options 27
4.8.3 Additional setup options using a DX or nEXT pump 28
4.9 Backing setup 30
4.10 Gauge setup 30
4.10.1 Default setup options (all gauges) 31
4.10.2 Gauge status messages 31
4.10.3 Active Pirani Gauge (APG) 32
4.10.4 Active Linear Pirani Gauge (APGX) 32
4.10.5 Active Thermocouple Gauge (ATC-E) control 34
4.10.6 Active Strain Gauge (ASG) control 34

MV/06/14

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Contents

4.10.7 Active Inverted Magnetron (AIM) Gauge control 35
4.10.8 Active Ion Gauge (AIGX-S) control 36
4.10.9 Wide Range Gauge (WRG) 38
4.11 Alarms 39
4.12 The main menu 39
4.13 Turbo status 40
4.14 Backing status 41
4.15 Linking gauges and pumps 42
4.16 Parameters/units 43
4.17 Screen options 43
4.17.1 Organising gauges on the view screen 43
4.18 Relay setpoint outputs 44
4.19 Service information 44
4.20 Electrical supply failure 45

5 Maintenance 47

5.1 Safety 47
5.2 Fault finding 47
5.3 Cleaning the controller 48
5.4 Software updates 48
5.5 Factory defaults 49

6 Storage and disposal 51

6.1 Storage 51
6.2 Disposal 51

7 Service, spares and accessories 53

7.1 Introduction 53
7.2 Service 53
7.3 Spares 53
7.4 Accessories 53

Index 57

For return of equipment, complete the HS Forms at the end of this manual.

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Illustrations

Figure Page

1 Pin connections for an 8-way FCC/RJ45 4
2 Pin connections for a 15-way sub-miniature 'D' type socket 5
3 Pin connections for a 15-way sub-miniature 'D' type socket 6
4 4-way screw terminal block 7
5 Pin connections for a 25-way sub-miniature 'D' type socket 8
6 Pin connections for a 9-way sub-miniature 'D' type socket 9
7 Dimensions of a bench mounted TIC (mm) 12
8 Front panel removal 13
9 Rack mounting of a TIC 13
10 Panel cutout drawing 14
11 Rear panel connections 15
12 IBM PC RS232 interface - 9-way 19
13 IBM PC RS232 interface - 25-way 19
14 RS485 TIC network 20
15 Front panel display 21
16 View screen shortcuts 22
17 Menu structure 23
18 View screen 24
19 Gauge output displayed 25
20 Changing numerical values 26
21 Turbo setup screen 27
22 Gauge setup screen 31
23 Gauge setup screen APGX-M 33
24 Gauge setup screen ASG 35
25 Gauge setup screen AIGX 37
26 Gauge setup screen WRG 38
27 Controlled item 42
28 Control setup 42
29 Gauge order setup 44

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Contents

Tables

Table — Page

1 Compatible equipment for the TIC range 2
2 Gauge connector pin-out 4
3 Turbo pump connector pin-out 5
4 Backing pump connector pin-out 7
5 Auxiliary connector pin-out 8
6 Logic interface connector pin-out 8
7 Serial communications connector pin-out 10
8 Checklist of components 11
9 Front panel symbols and their functions 21
10 Default turbo setup options 27
11 Error/diagnostic monitoring, turbos 28
12 Turbo pump vent options 28
13 DX and nEXT pump setup options 29
14 Error/diagnostic monitoring, DX, nEXT and nXDS pumps 29
15 Default Backing setup options 30
16 nXDS pump setup options 30
17 Default setup options (all gauges) 30
18 Gauge status messages 31
19 Error/diagnostic monitoring APG 32
20 Setup options APGX 33
21 Error/diagnostic monitoring APGX 33
22 ATC-D and ATC-M gauge tubes 34
23 Error/diagnostic monitoring ATC-E 34
24 Setup options ASG 35
25 Error diagnostic monitoring ASG 35
26 Error/diagnostic monitoring AIM 36
27 Setup options AIGX 37
28 Error/diagnostic monitoring AIGX 37
29 Setup options WRG 38
30 Error/diagnostic monitoring WRG 39
31 nEXT Service Screen 40
32 nEXT Service Reset Screen 40
33 nXDS Service Screen 41
34 nXDS Service Reset Screen 41
35 Fault finding 47
36 Factory default settings 49
37 Accessories 53

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1 Introduction

1.1 Scope and definitions

This manual provides installation, operation and maintenance instructions for Edwards Turbo Instrument Controller (TIC). The Turbo Instrument Controller must be used as specified in this manual. Read this manual before installing and operating the Turbo Instrument Controller.

Important safety information is highlighted as WARNING and CAUTION instructions; these instructions must be obeyed. The use of WARNINGS and CAUTIONS is defined below.

WARNING

Warnings are given where failure to observe the instruction could result in injury or death to people.

CAUTION

Cautions are given where failure to observe the instruction could result in damage to the equipment, associated equipment and process.

The units used throughout this manual conform to the SI international system of units of measurement.

The following warning labels are on the controller:

Warning - refer to accompanying documentation.

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1.2 Product description

WARNING

Improper use of the equipment could cause damage to it or injury to people. The responsibility for the safe operation and maintenance of the equipment is with the user. Hazardous voltages should not be connected to this unit except where specified.

There are two variants of the combined Turbo and Instrument Controller, both of which are provided with a large, clear graphics display, easy-to-use control interface via a touch sensitive keypad, an RS232/485 interface for control and data monitoring on a remote PC and a logic interface for interface with associated system hardware.

The compatible instruments/pumps that can be used with the combined TIC are listed in Table 1.

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Table 1 - Compatible equipment for the TIC range

TIC variant	Compatibility
TIC Turbo and Instrument Controller 100 W	Up to 3 active gauges including: APG, APGX, ATC, ASG, AIM, WRG and AIGX EXT75DX - fast ramp EXT255DX - slow ramp nEXT-P2 slow ramp EXT70H + EXDC80 - fast ramp EXT255H + EXDC80 - slow ramp Mains backing pumps, XDS scroll, up to RV12 (via an optional relay box) Air Cooler, ACX70 and ACX250 Vent Valve, TAV5 and TAV6 Bakeout band (via an optional relay box) 24 V backing line valves, LCPV16EKA and LCPV25EKA (via an optional relay box)
TIC Turbo and Instrument Controller 200 W	Same as the 100 W version plus the following: 24 V backing pump EXT255H + EXDC160 - fast ramp EXT255DX - fast ramp nEXT-P2 fast ramp

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2 Technical data

2.1 Electrical data

Connector type	CEE/IEC 320	
Electrical supply	100 - 240 V a.c. 50/60 Hz	
Power consumption		
TIC Turbo and Instrument Controller 100 W	215 VA maximum (D397-21-000)	
TIC Turbo and Instrument Controller 200 W	350 VA maximum (D397-22-000)	
Peak inrush current	11 A at 110 V a.c. 23 A at 240 V a.c.	D397-21-000 D397-22-000
Fuse	The unit is self-protecting and has no user replaceable fuse. The unit will recover once any overload is removed.	
Overvoltage category	2	
Earth Stud	M4	

2.2 Operating and storage data

Ambient operating temperature range	0 °C to 40 °C
Ambient storage temperature range	-30 °C to 70 °C
Maximum ambient operating humidity	Max 90% RH non condensing at 40 °C
Maximum operating altitude	3000 m max
IP rating	20
Pollution degree	2
Indoor use only	

2.3 Mechanical data

Weight	
TIC Turbo and Instrument Controller 100 W	1.8 kg
TIC Turbo and Instrument Controller 200 W	1.9 kg

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2.4 Connections

2.4.1 Active gauge connectors

Connector type	FCC/RJ45, 8-way (refer to Figure 1)
Power supply	24 V d.c.
Maximum power rating	21 W total for the three gauges
Input voltage range	-0.5 V to 15 V
Output ID current	33 µA, 0 V to 13 V
Control output	
Active	<0.8 V d.c. (2 mA max)
Inactive	open (internal pull-up to 24 V)
Control input	
Low	<2.0 V d.c. (I_{out}<160 µA)
High	>3.5 V d.c. (internally pulled up to 24 V)

Figure 1 - Pin connections for an 8-way FCC/RJ45

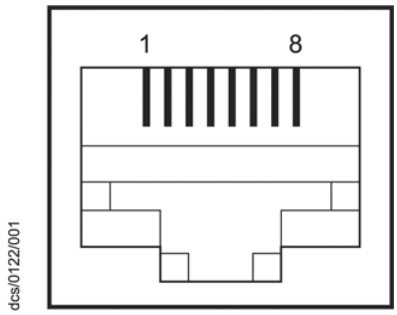

Table 2 - Gauge connector pin-out

Pin	Allocation
1	Power supply positive
2	Power supply common
3	Signal input
4	Identification
5	Signal common
6	Control line 1
7	Control line 2
8	N/C

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2.4.2 Turbo pump connector

Connector type	15-way sub-miniature 'D' type socket (refer to Figure 2)
Power supply	24 V d.c.
Maximum output power	
100 W TIC	80 W continuous, 120 W peak
200 W TIC	160 W continuous, 240 W peak
	(combined total power of the 24 V turbo and backing pumps)
Input voltage range	-0.5 V to 15 V
Output ID current	33 µA, 0 V to 13 V
Control output	
Active	<1.1 V d.c. (I_{out} 20 mA max) <0.8 V d.c. (I_{out} < 2 mA)
Inactive	open (<24 V d.c. externally applied)
Control input	
Low	<4.0 V d.c. (I_{out} <160 µA)
High	7.0 V to 24 V d.c. (internally pulled up to 24 V)
RS232 transmit	
Disabled	open
Enabled	0: > +8 V (I_{out} max: 8 mA) 1: < -8 V (I_{out} max:- 8 mA)
RS232 receive	
Mark	<4.0 V d.c. (I_{out} < 160 µA)
Space	7.0 V to 24 V d.c. (internal pull up to 24 V)
Maximum cable length	7 m

Figure 2 - Pin connections for a 15-way sub-miniature 'D' type socket

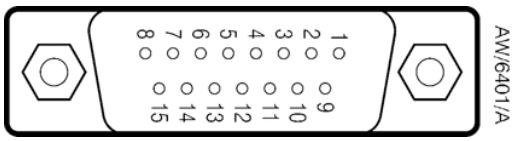

Table 3 - Turbo pump connector pin-out

Pin	Allocation
1	Power supply positive
2	Signal common
3	/Start signal output
4	RS232 Tx
5	/Serial enable output
6	Power supply positive
7	RS232 Rx
8	Power supply common
9	Speed signal input
10	Screen

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Table 3 - Turbo pump connector pin-out (continued)

11	Power supply positive
12	Screen
13	Power supply common
14	Power supply common
15	Normal signal input

2.4.3 Backing pump connector

Note: *Only applicable to the 200 W TIC*

Connector type	15-way sub-miniature 'D' type socket (refer to Figure 3)
Power supply	24 V d.c.
Maximum output power	160 W continuous, 240 W peak (combined total power of the 24 V turbo and backing pumps)
Output voltage range	
Stop	0 V
Start	10 V (5 mA maximum)
Output ID current	33 µA, 0 V to 13 V
Control output	
Active	< 1.1 V d.c. (I_{out} < 20 mA) < 0.8 V d.c. (I_{out} < 2 mA)
Inactive	open (< 24 V d.c. externally applied)
Control input	
Low	<4.0 V d.c. (I_{out} < 160 µA)
High	7.0 to 24 V d.c. (internally pulled up to 24 V)
RS232 transmit	
Disabled	open
Enabled	0: > +8 V (I_{out} max: 8 mA) 1: < -8 V (I_{out} max: -8 mA)
RS232 receive	
Mark	< 4.0 V d.c. (I_{out} < 160 µA)
Space	7.0 V to 24 V d.c. (internal pull up to 24 V)
Maximum cable length	7 m

Figure 3 - Pin connections for a 15-way sub-miniature 'D' type socket

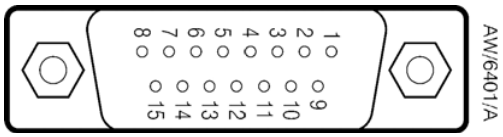

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Table 4 - Backing pump connector pin-out

Pin	Allocation
1	Power supply positive
2	Signal common
3	/Start signal output
4	RS232 Tx
5	/Serial enable output
6	Power supply positive
7	RS232 Rx
8	Power supply common
9	Speed signal output
10	Screen
11	Power supply positive
12	Screen
13	Power supply common
14	Power supply common
15	Normal signal input

2.4.4 Auxiliary terminals

Connector type	4-way screw terminal block (refer to Figure 4)
Wire size	1.5 mm^2 max
Power supply	24 V d.c.
Maximum output power	
Fan	3 W max
Vent valve	2 W max
Control output	
Active	<1.5 V d.c.
Inactive	open
Maximum cable length	10 m

Figure 4 - 4-way screw terminal block

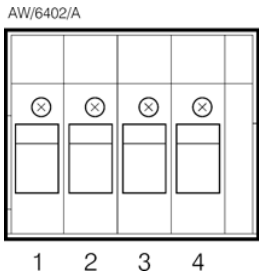

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Table 5 - Auxiliary connector pin-out

Pin	Allocation
1	Fan control output
2	Fan 24 V
3	Vent control output
4	Vent 24 V

2.4.5 Logic interface

Connector type	25-way sub-miniature 'D' type socket (refer to Figure 5)
Power supply	24 V d.c.
Maximum output power	5 W
Control output	
Active	< 1.1 V d.c. (I_{out} < 20 mA) < 0.8 V d.c. (I_{out} < 2 mA)
Inactive	open (internal pull up to 24 V)
Control input	
Low	< 2.0 V d.c. (I_{out} < 160 µA)
High	3.5 V to 24 V d.c. (internal pull up to 24 V)
Analogue output	0 to 10 V (5 mA max) 50 mV resolution

Figure 5 - Pin connections for a 25-way sub-miniature 'D' type socket

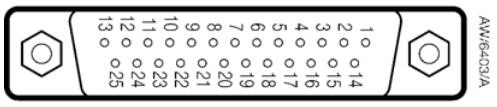

Table 6 - Logic interface connector pin-out

Pin	Allocation
1	Screen
2	Analogue output signal
3	Setpoint 1 output
4	Vent control output
5	Bakeout band control output
6	N/C
7	Power supply common
8	Backing pump control output
9	Gauge 1 enable input
10	Power supply common
11	Power supply positive
12	Power supply common
13	Power supply common
14	Analogue output common

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Table 6 - Logic interface connector pin-out (continued)

15	Setpoint 2 output
16	Setpoint 3 output
17	Turbo normal output
18	Alarm output
19	Air cooler output
20	Gauge 2 enable input
21	Gauge 3 enable input
22	Backing pump enable input
23	Turbo stand-by control input
24	Turbo pump enable input
25	System interlock input (SYSI)

2.4.6 Serial communications

Connector type	9-way sub-miniature 'D' type socket (refer to Figure 6)
RS232 transmit	
Mark	< - 8 V (I_{out} max: -8 mA)
Space	> +8 V (I_{out} max: -8 mA)
RS232 receive	
Mark	< +1.0 V (I_{in} max: -2.0 mA)
Space	>+2.0 V (I_{in} max: +2.0 mA)
Maximum input	±12 V
RS232 protocol	9600 baud, 1 stop bit, 8 data bits, no parity
RS485	
Output differential	>1.5 V (I_{out} max: ± 25 mA)
Input differential threshold	>± 0.2 V (I_{in} max: ± 1 mA)
Maximum input	-7.0 V to +12 V
Bus load	The TIC applies one unit load to the RS485 bus.

Figure 6 - Pin connections for a 9-way sub-miniature 'D' type socket

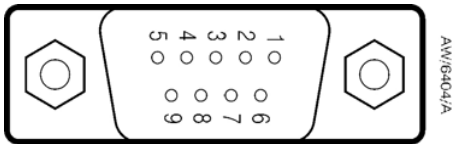

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Table 7 - Serial communications connector pin-out

Pin	Allocation
1	N/C
2	RS232 transmit
3	RS232 receive
4	N/C
5	RS232 common
6	N/C
7	N/C
8	RS485 data A
9	RS485 data B

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3 Installation

3.1 Unpack and inspect

Remove all of the packaging material and check the controller. If the controller is damaged, follow the Edwards return of equipment procedures that are laid out in the back of this manual. Do not use the controller if it is damaged.

Check that the package contains the items that are listed in Table 8. If any of these items are missing, notify the supplier in writing within three days. If the controller is not to be used immediately, store the controller in suitable conditions as described in Section 6.1.

Table 8 - Checklist of components

Quantity	Description	Check (✓)
1	Controller	❒
1	Quick Guide and Health and Safety Information	❒
1	TIC CD	❒
2	Rear non-slip feet	❒
1	Logic interface plug	❒

3.2 Fitting the controller

WARNING

If access to the IEC connector is restricted an additional isolation device should be provided, which will be easily accessible by an operator.

CAUTION

Rubber feet must be fitted (Figure 7, item 1) so that there are correct clearances for air circulation. If not, the performance of the controller may be affected at high operating temperatures.

The controller can be used on a bench top or can be fitted in a rack or cabinet. Figure 7 shows the dimensions of the TIC that are required for bench top use.

Note: *If the interlocks are not used, the logic interface adaptor must be fitted to the 25-way connector.*

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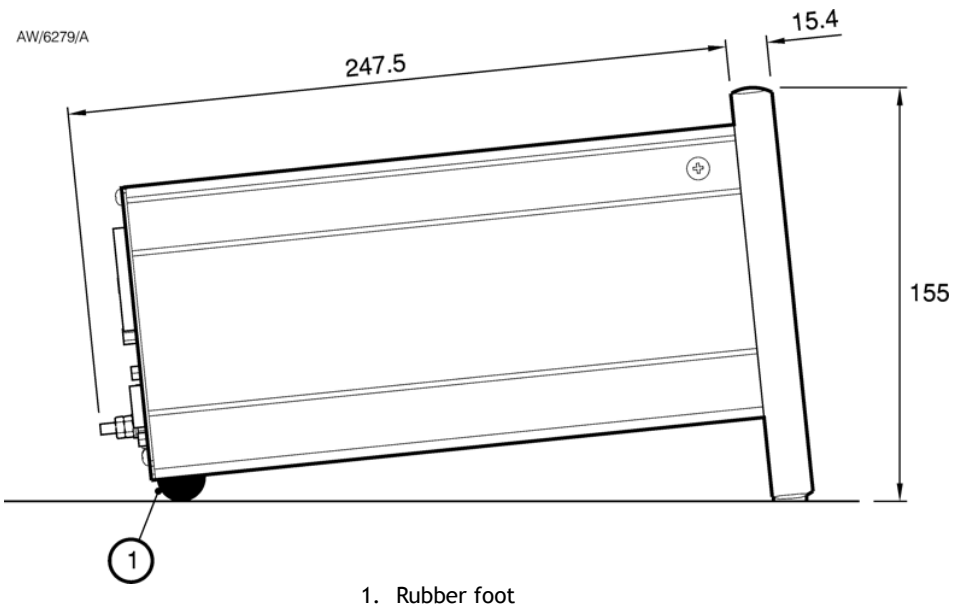
Figure 7 - Dimensions of a bench mounted TIC (mm)



1. Rubber foot

WARNING

Ensure that all electrical wiring is safely secured so that people cannot trip on them.

If a controller is fitted in a rack, cabinet or panel, follow the directions given in Figure 8, 9 and 10.

CAUTION

Allow 150 mm at the rear for cables. Allow 50 mm top and bottom and 15 mm to the sides for sufficient air circulation. Do not cover any of the ventilation holes.

CAUTION

This unit is IP20 rated. Please ensure that the unit is not installed where fluids can enter into the controller.

CAUTION

The unit must be supported at the rear.

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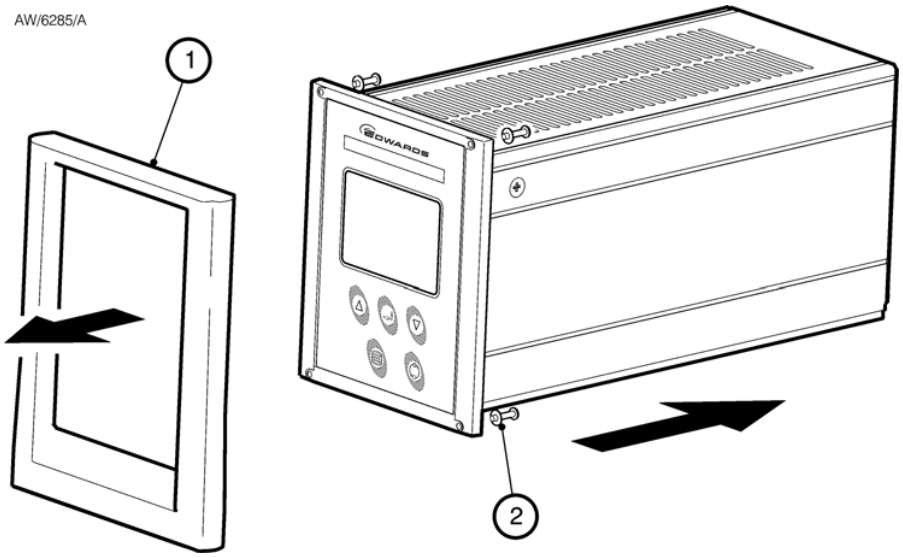
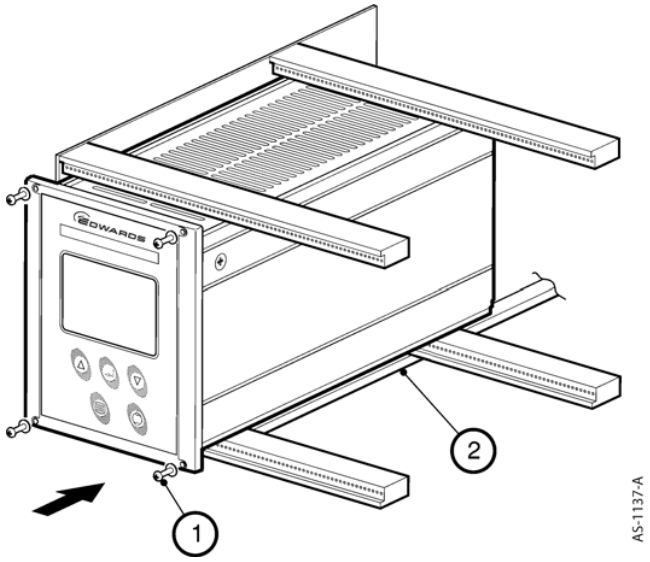
Figure 8 - Front panel removal



1. Bench top adaptor
2. Fixing screw and washer

- Remove the bench top adaptor (Figure 8, item 1) by removing the four screws (Figure 8, item 2).
- Slide the controller into the 19" rack or panel cutout. The use of 19" rack guide rails (Figure 9, item 2) and support at the rear of the controller is recommended as shown in Figure 9. The panel cutout information is defined in Figure 10.
- Fix the controller in place using the four screws removed previously (Figure 9, item 1).

Figure 9 - Rack mounting of a TIC



1. Fixing screw and washer
2. 19” rack guide rails

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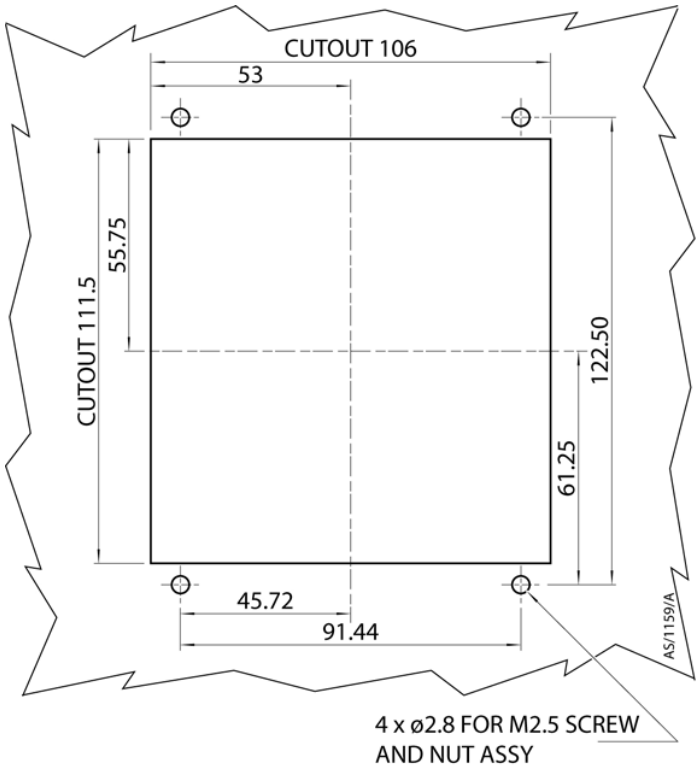
Figure 10 - Panel cutout drawing



3.3 Controller electrical connections

CAUTION

Do not connect Barocel capacitance manometers to the TIC. Doing so will result in damage to the gauge and will invalidate the warranty.

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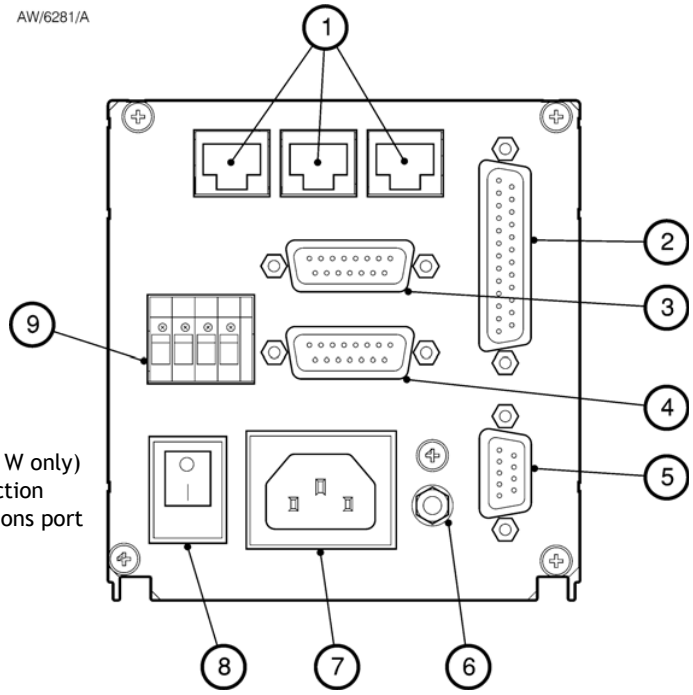
Figure 11 - Rear panel connections



1. Gauge inputs
2. Logic interface
3. Backing pump (200 W only)
4. Turbo pump connection
5. Serial communications port
6. Earth stud
7. Mains input
8. Mains on/off
9. Auxiliary terminals

3.3.1 Connecting the electrical supply

WARNING

High voltages exist in the controller when it is operating. Ensure that the controller is earthed and observe all appropriate safety precautions for the safe installation and handling of electrical equipment. If not, there will be a danger of injury or death to people by electric shock.

Ensure that the electrical supply switch is set to 'off' and then connect the TIC to the electrical supply with an appropriate supply cable.

3.3.2 Additional earth bonding

The electrical supply cable normally provides protective earthing for electrical safety. If this is not the case, or if additional earth bonding is required, then the earth stud on the rear of the controller (Figure 11, item 6) should be connected to the vacuum system earth.

The earth connection of any vent valves or air coolers should also be connected to this earth stud to ensure that they are adequately earthed.

Connect a suitably earthed cable between the two nuts fitted to the earth stud on the rear of the TIC.

Note: *Do not remove the bottom nut from the earth stud.*

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3.3.3 Connecting an active gauge

CAUTION

Do not connect Barocel capacitance manometers to the TIC. Doing so will result in damage to the gauge and will invalidate the warranty.

Up to three compatible active gauges can be fitted to the gauge connectors on the rear panel. Connect the gauges using Edwards active gauge cables to each of the three gauge sockets on the rear of the TIC.

Note: *Only one AIGX gauge can be connected to the TIC at a time.*

3.3.4 Connecting a turbo pump

CAUTION

Pumps are not hot swap safe unless explicitly stated in their manual. Before connecting or disconnecting a pump to the TIC, turn the power off. Failure to do so may damage the pump.

The TIC will only identify the pump connected at power on.

A suitable turbo pump can be connected to the TIC turbo pump connector on the rear panel.

Connect the pump to the lower of the two 15-way 'D' connectors and tighten the locking screws to ensure the connector cannot come loose.

3.3.5 Connecting a backing pump

Both the 100 W and 200 W TICs can control a mains backing pump via the logic interface. For details of this, refer to Section 3.3.8.3.

The 200 W TIC can also drive a suitable backing pump from its second rear panel pump connector.

Connect the pump to the upper of the two 15-way 'D' connectors and tighten the locking screws to ensure the connector cannot come loose.

Note: *To control an XDD1 24 V backing pump, the pump must be configured for 'analogue speed control'. Refer to the pump instruction manual for details on how to configure the pump for this operating mode.*

3.3.6 Connecting a vent valve

A vent valve can be driven from either the auxiliary terminals on the rear of the TIC, or from the logic interface. For details of using the logic interface to control a vent valve, see Section 3.3.8.3.

Note: *If a DX or nEXT pump is to be used, it is recommended that the vent valve is connected to the pump, not the TIC Controller. If two vent valves are required, both the DX and TIC vent outputs can be used at the same time. (Refer to Table 12).*

Connect the positive lead of the vent valve to the terminal marked 'Vent +', connect the negative lead of the vent valve to the terminal marked 'Vent -', and clamp the earth wire between the earth stud locking nuts on the rear of the controller. Ensure the screws and the earth terminal locking nut, are all firmly tightened.

3.3.7 Connecting an air cooler

An air cooler can be driven from either the auxiliary terminals on the rear of the TIC, or from the logic interface. For details of using the logic interface to control an air cooler, refer to Section 3.3.8.3.

Connect the positive lead of the air cooler to the terminal marked 'Fan +', connect the negative lead of the air cooler to the terminal marked 'Fan -', and clamp the earth wire between the earth stud locking nuts on the rear of the controller. Ensure the screws and the earth terminal locking nut are all firmly tightened.

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3.3.8 Connecting the logic interface

3.3.8.1 Introduction

Note: *In most applications, it will be preferable not to earth the logic interface power supply common to prevent earth loops inadvertently occurring.*

CAUTION

Do not connect voltages greater than 24 V to the logic interface.

The logic interface provides a number of signals that can be used for monitoring the status of the vacuum system, and for controlling certain aspects of its operation. These signals can be broadly divided into two groups, control inputs and status outputs.

3.3.8.2 Using control inputs

Control inputs provide a means of controlling the operation of the TIC and the associated vacuum system from external sources.

Turbo Stand-by: To cause the turbo pump to run at stand-by speed, link 'Turbo Stand-by' to 0 V. To return the pump to full speed, disconnect 'Turbo Stand-by' from 0 V. Note that only pumps that have stand-by speed capability will respond to this input.

Turbo Enable: The turbo enable input can be used to control the operation of the turbo pump. If turbo enable is open, the turbo pump cannot be started, and will stop if it is running. If turbo enable is connected to 0 V when power is applied to the TIC, the pump is able to start when commanded to do so. If turbo enable is connected to 0 V while the controller is operating, the turbo pump will start, as long as 'SYSI' and the software configuration allow it to do so.

Backing Pump Enable: The backing pump enable input can be used to control the operation of the backing pump. If backing pump enable is open, the backing pump cannot start, and will stop if it is running. If backing pump enable is connected to 0 V when power is applied to the TIC, the pump is able to start when commanded to do so. If backing pump enable is connected to 0 V while the controller is operating, the backing pump will start, as long as 'SYSI' and the software configuration allow it to do so.

Gauge 1, 2, 3 Enable: The gauge enable inputs can be used to control the operation of the gauges. If gauge enable is open, the associated gauge cannot be turned on, and will turn off if it is operating. To enable the gauges, connect the required gauge enable line to 0 V.

Note: *Only gauges that can be turned on and off will respond to this input. Refer to the gauge manual for further details.*

SYSI: The System interlock input can be used to interlock the TIC to a system fail or control signal. When 'SYSI' is open, all pumps will stop, the vent valve will be opened and gauges will turn off. The TIC will also trip into the fail condition. To clear the system interlock and allow the pumps and gauges to start, connect 'SYSI' to 0 V.

WARNING

'SYSI' is not fail safe and should not be relied upon for safety critical applications.

Note: *Only gauges that can be turned on and off will respond to this input. Refer to the gauge manual for further details.*

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3.3.8.3 Using control outputs

Control outputs provide a means for the TIC to control external resources.

Vent valve control: The vent valve output can be used to control the operation of a vent valve. The 'Vent Valve' signal will be driven low to energise the valve when required. Connect the positive lead of the vent valve to '24 V' and the negative lead to 'Vent Valve Control'. The vent valve earth lead must be connected to 'Screen' or a suitable alternative earth point.

CAUTION

The vent valve output on the logic interface will not be maintained in the event of a power failure. If venting of the turbo pump while it is running at high speed is undesirable, use the vent valve output from the auxiliary terminals. This output will be maintained during a power failure.

Bakeout band control: The bakeout band control can be used to switch a relay that can apply power to the band. The relay box has a relay built in for this purpose and provides connectors to allow power to be applied to the bakeout band. Refer to the relay box instruction manual for further information on driving a bakeout band.

To drive a relay without a relay box, connect the coil of a suitable 24 V relay between 'Bakeout Band Control Output' (negative) and 'Power Supply Positive' (positive).

Backing pump control: The backing pump control can be used to switch a relay that can apply power to a mains backing pump. The relay box has a relay built in for this purpose and provides a connector that will switch the pump on and off. Refer to the relay box instructions for further information on driving a backing pump.

To drive a relay without a relay box, connect the coil of a suitable 24 V relay between 'Backing Pump Output' (negative) and 'Power Supply Positive' (positive).

Air cooler: The air cooler output can be used to control the operation of an air cooler. The air cooler signal will be driven low to energise the cooler when required. Connect the positive lead of the cooler to the power supply positive and the negative lead to 'Air Cooler Control'. The air cooler earth lead must be connected to 'Screen' or a suitable alternative earth point.

3.3.8.4 Using status outputs

Status outputs provide a means for external systems to react based upon the current state of the TIC.

Analogue output: The analogue output provides a 0 V to 10 V signal that can be configured to represent system pressure, pump speed etc. Refer to Section 4.8 for how to configure this output.

To connect this output to an external system, connect the 'Analogue Output Signal' to the positive input of the system and 'Analogue Output Common' to the negative side.

Relay setpoint: The setpoint outputs can be used to interface to external logic or can be used to drive relays. Each output can be configured in software to activate at a certain pressure or pump speed. Refer to Section 4.15 for how to configure these outputs. Each relay can be manually controlled. Refer to Section 4.5.

The relay box has built-in relays that can switch external loads and provides a connector to interface to an external system. Refer to the relay box instructions for further information on using the setpoint outputs.

To drive a relay without a relay box, connect the coil of a suitable 24 V relay between 'Setpoint Output' (negative) and 'Power Supply Positive' (positive).

Turbo normal speed: Turbo normal speed can be used to interface to external logic or can be used to drive a relay. This output is normally inactive and will become active when the turbo pump has reached its defined 'Normal' speed.

To drive a relay, connect the coil of a suitable 24 V relay between 'Turbo Normal Output' (negative) and 'Power Supply Positive' (positive).

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Alarm: Alarm can be used to interface to external logic or can be used to drive a relay. This output is normally active and will become inactive in the event of an alarm condition.

To drive a relay, connect the coil of a suitable 24 V relay between 'Alarm Output' (negative) and 'Power Supply Positive' (positive).

3.3.9 Connecting the serial interface

The TIC has two serial communications protocols built in, RS232 and RS485. RS232 is the simplest interface and can be used to allow a host PC to control the TIC. RS485 allows a host PC to control a small network of TICs.

3.3.9.1 Connecting RS232

The TIC is fitted with a 9-way 'D' type socket on the rear panel. The interface uses two lines for data transfers and an additional line as a signal common. Hardware handshaking is not implemented.

If connecting to an IBM compatible PC fitted with a 9-way 'D' type socket then a 'straight through' male-female 9-way extension cable can be used to connect the TIC to the computer as shown in Figure 12. Connection to an IBM PC fitted with a 25-way serial connector should be made as shown in Figure 13.

Use shielded cable for the interface to reduce interference problems and limit the length of the RS232 link to less than 10 metres. For longer links, either install line drivers or use RS485.

Figure 12 - IBM PC RS232 interface - 9-way

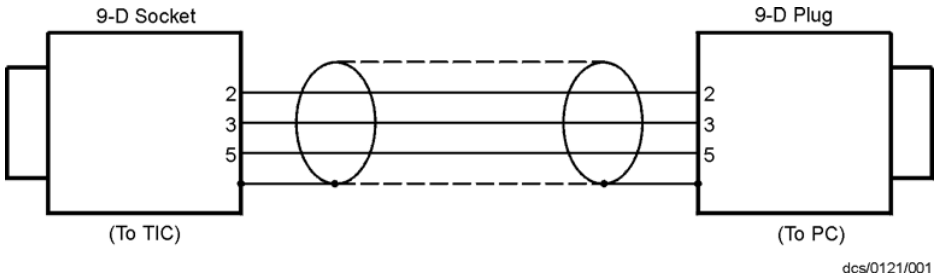
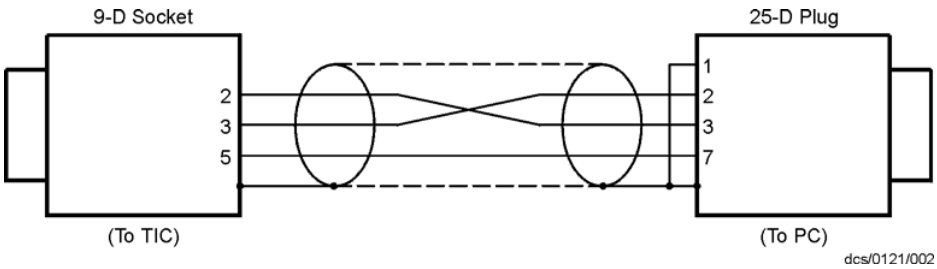


Figure 13 - IBM PC RS232 interface - 25-way



3.3.9.2 Connecting RS485

RS485 provides the TIC with the capability to be networked with other TICs and a host PC as shown in Figure 14.

CAUTION

All of the ground connections are tied together. If differences exist in the local ground voltage, damage could occur. If the TICs being networked are liable to experience different ground potentials, a suitable RS485 isolator should be connected between them.

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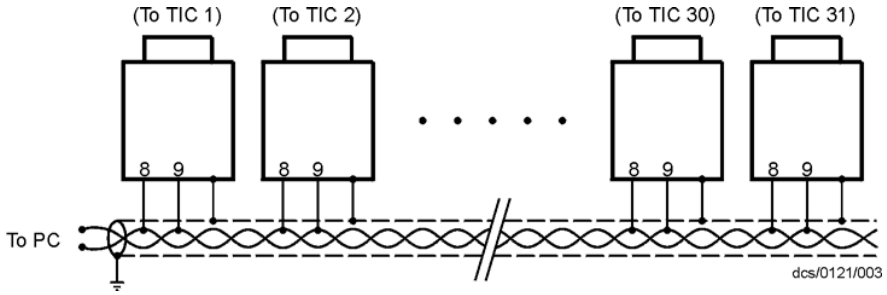
Use shielded cable for the interface to reduce interference problems and limit the length of the RS485 link to less than 1000 metres.

Long links may require the addition of 120 W terminating resistors at each end of the link to improve communications reliability.

Figure 14 - RS485 TIC network



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4 Operation

4.1 Front panel description

Figure 15 - Front panel display

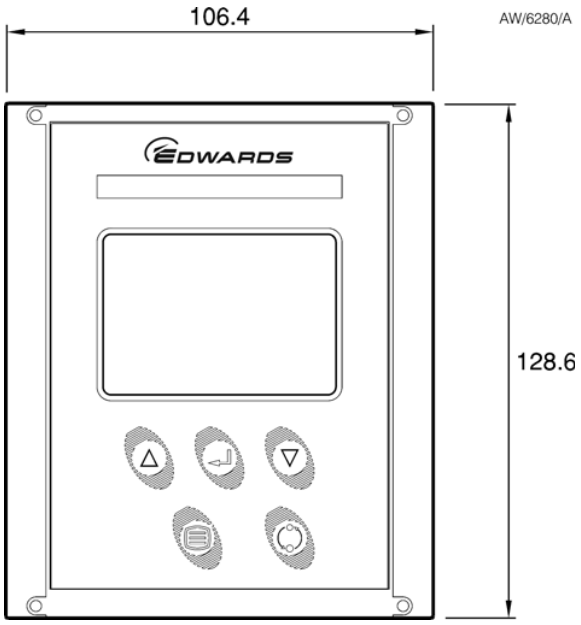

Table 9 - Front panel symbols and their functions

Symbol	Name	Function
△	UP	Move up through a menu. Cycle selected numerical values up. Cycle a selected list item upwards.
▽	DOWN	Move down through a menu. Cycle selected numerical values down. Cycle a selected list item downwards.
↵	SELECT	Enter the highlighted sub-menu. Edit the highlighted list or numerical item. Move to the next digit of a numerical value. Jump to the setup screen for the highlighted gauge or pump.
▭	MENU	Switch between the default view screen and the main menu. Exit the current sub-menu or setup screen. Abort edit of a selected list item. Move to the previous digit of a numerical value.
○	CYCLE	Turn a highlighted gauge or pump on or off.

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4.2 Menu structure

Figure 16 and 17 show the view screen shortcuts and menu structure for the TIC. They also give an indication as to what buttons will lead where within the menu layout.

Figure 16 - View screen shortcuts

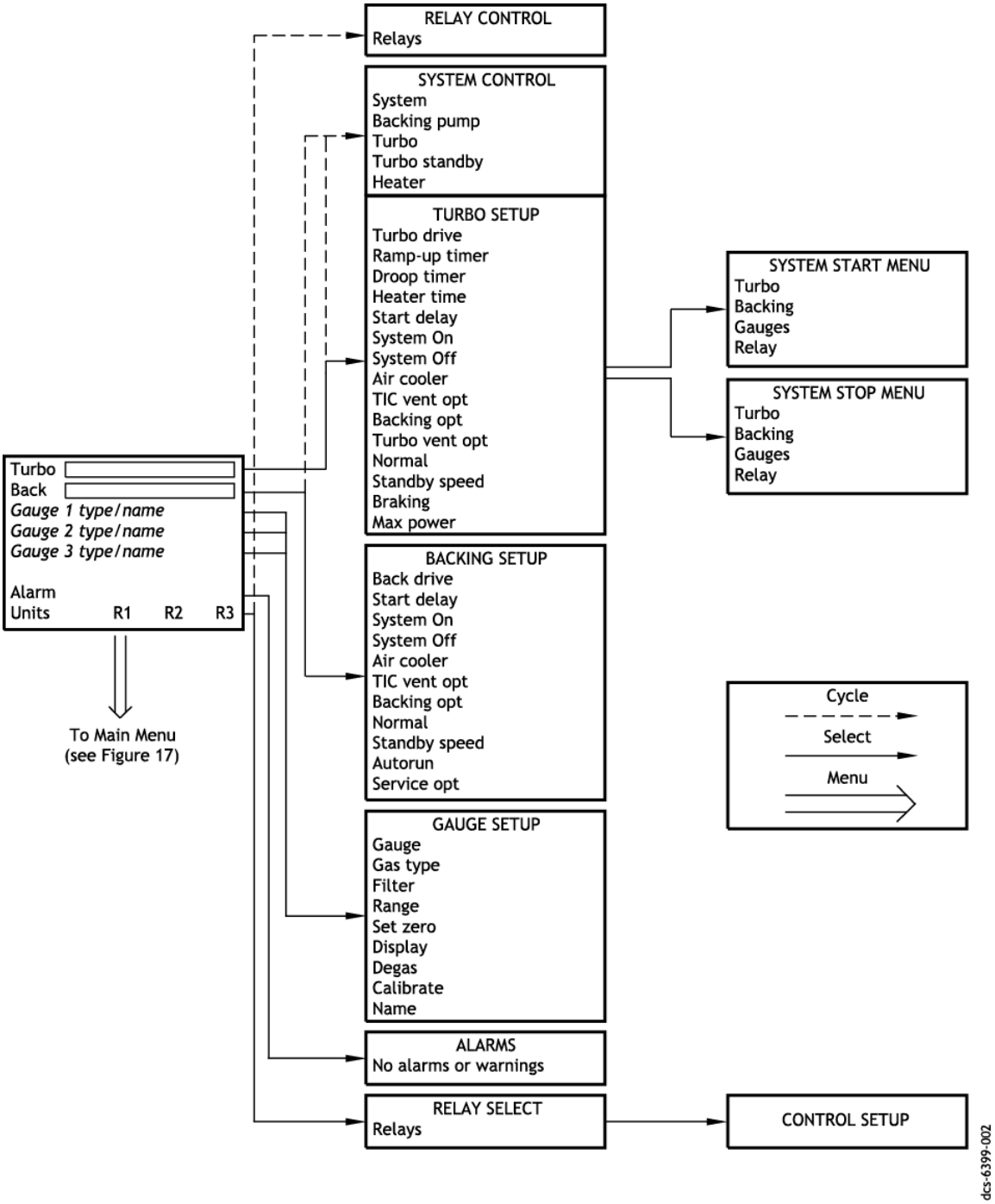

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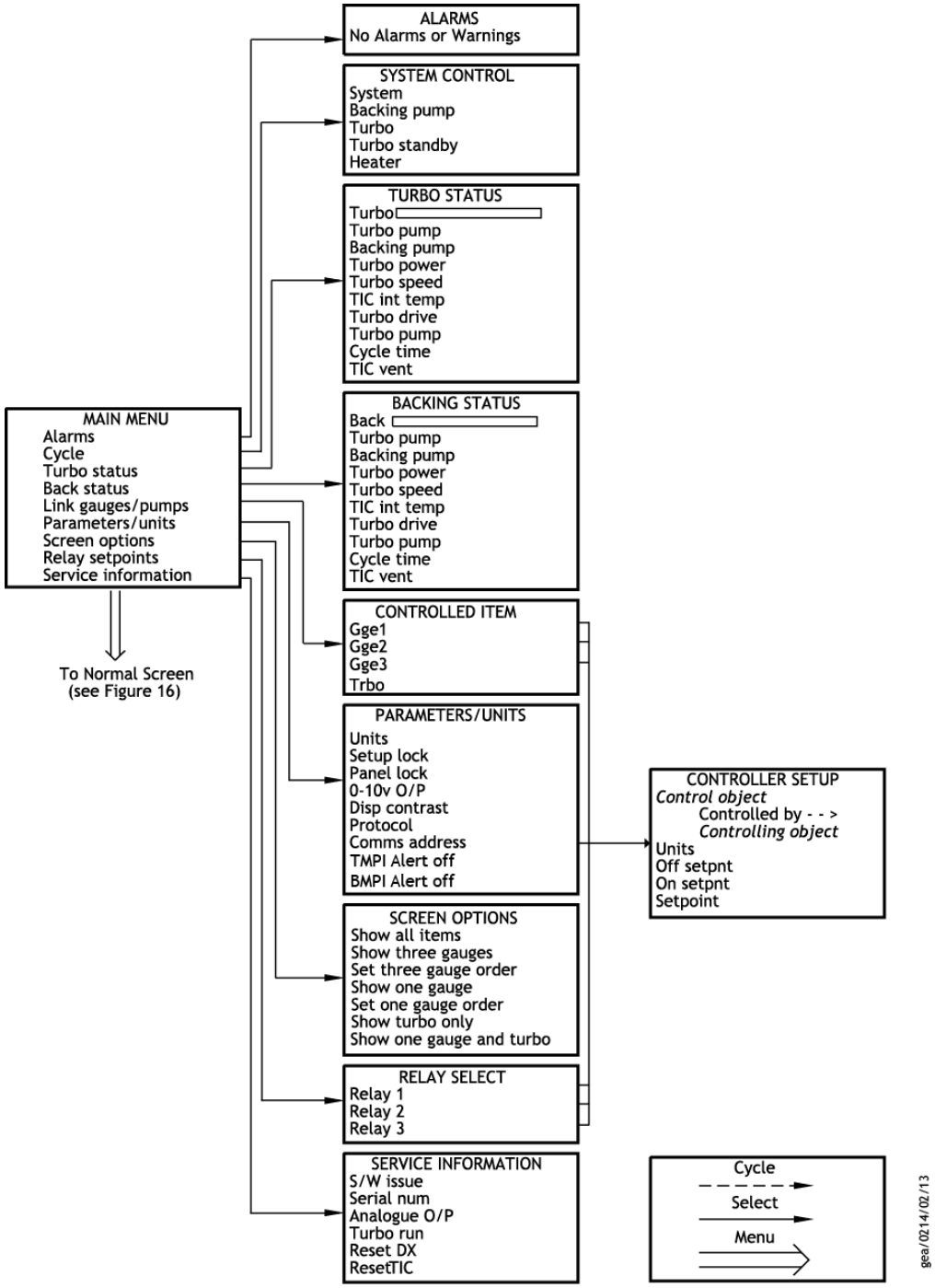
Figure 17 - Menu structure



4.3 Navigating the menu

This section summarises the display navigation method for the TIC. There are 4 buttons for menu navigation and configuration tasks. A fifth button is used for switching pumps/gauges ON and OFF. In most configuration tasks, there are no more than three menu levels.

Refer to Table 9 for a description of the functions performed by the front panel buttons.

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4.4 The view screen

The view screen can be set to various view options; refer to Section 4.16 for the various view screen options that can be set. The following describes the view screen that shows 'all'. (Refer to Figure 18).

The top portion of the view screen shows the status of the vacuum pumps; the top line shows the pump speed as a bar chart. In the top right-hand corner the status of the turbo pump is shown as follows:

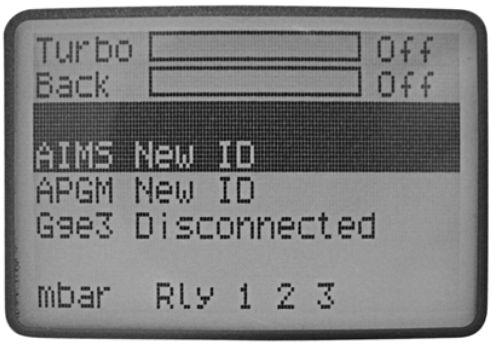
Off.	The turbo pump is off.
>>>.	The turbo pump is accelerating.
<<<.	The turbo pump is decelerating.
Run.	The turbo pump is above 50% speed.
Norm.	The turbo pump is at or above 'normal speed'.
Strt.	The turbo pump is enabled to start, but will not run until the start delay has run down.
Flt.	An error has occurred. Select the alarms screen.

The second line shows the information for the backing pump in the same format as that used for the turbo pump.

The status of the setpoint relays is shown at the bottom line of the view screen. Relays that are on are shown in reverse video.

Active gauges are fitted with a resistor that is unique to the type of gauge. When a new gauge is connected, TIC automatically identifies the gauge and indicates that a new gauge has been detected by displaying 'New ID' as shown in Figure 18.

Figure 18 - View screen



In this example, new gauges have been plugged into channels 1 and 2. Scroll up/down (△ / ▽) to the selected gauge channel and press the 'Select' (↵) button. The display will identify the gauge type and display either an output or message. Gauges, which measure up to atmospheric pressure (high pressure gauges), will automatically display an output.

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4.5 Turning gauges, pumps and relays on/off

Note: *If the view screen has been setup to show gauges only, the system can be turned on and off by accessing the cycle menu item in the main menu.*

Pressing the 'Cycle' (◌) button with view screen items selected will turn the items 'on/off'. If the selected item is the turbo/backing status line, a menu of switchable items appear. Use the 'Cycle' (◌) button to switch the item.

Figure 19 - Gauge output displayed

Low pressure gauges (AIGX and AIM) default to 'OFF', as they should not be operated at pressures greater than their upper range limit. Low pressure gauges may be switched on manually, by scrolling to the display line and pressing the 'Cycle' (◌) button, or they may be linked to and protected by a suitable high pressure gauge (refer to Section 4.15).

If the selected item is the relay status line, a list of the relays will appear. Scroll to the required relay and use the 'Cycle' (◌) button to switch the item. When the relay is activated, the annunciator on the view screen will change to reverse video.

Note: *Low pressure gauges must be 'enabled' by the Logic Interface before TIC can turn them ON and OFF. This is done either by fitting a link across the appropriate pins on the mating connector, or using an external switch.*
The logic interface plug supplied with the TIC has links for this purpose.
If System Interlock (SYSI) is active, pressing the 'Cycle' (◌) button will not switch on low pressure gauges. Conversely, if SYSI is opened during the vacuum cycle, all connected controllable components will be switched OFF.

4.6 Changing list items

To change a list item, scroll to the required line and press the 'Select' (⏎) button. The list can then be scrolled using the up and down arrows (△ / ▽).

Pressing the 'Select' (⏎) button will accept the adjustment and return the highlight to the row item, allowing another item to be selected for adjustment.

Pressing the 'Menu' (▤) button will cancel the adjustment and return the highlight to the row item, allowing another item to be selected for adjustment.

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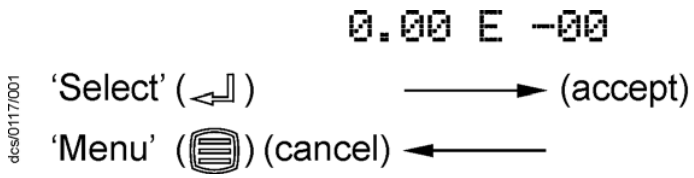
4.7 Changing numerical values

To change a numerical item, scroll to the required line and press the 'Select' (↵) button. The first number will then be highlighted and can be changed using the up and down arrows (△ / ▽).

The 'Select' (↵) button will move the highlight to the next digit with each successive press, allowing the complete number to be entered. Pressing the 'Select' (↵) button with the last digit selected will accept the adjustment and return the highlight to the row item, allowing another item to be selected for adjustment.

At any time, mistakes can be corrected by pressing the 'Menu' (▤) button. This will move the highlight to the previous digit with each successive button press, allowing corrections to be made. Pressing the 'Menu' (▤) button with the first digit selected will cancel the adjustment and return the highlight to the row item, allowing another item to be selected for adjustment.

Figure 20 - Changing numerical values



4.7.1 Entering negative components e.g. 5.00E-03

To enter a negative exponent, first enter the number then change the sign of exponent. For example, to enter 5.00E-03:

First enter the number using the (△ / ▽) and (↵) buttons as above

5.00E + 03

Then use the 'menu' (▤) button to move to the + character

5.00E + 03

Use the (△ / ▽) buttons to change the character to -

5.00E - 03

Finally, press the 'select' (↵) button three times to complete the entry

5.00E - 03

The entry is now complete. Use the (△ / ▽) button to move to the next list item or the 'menu' (▤) button to return to other menus.

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4.8 Turbo setup

CAUTION

All setups in the TIC are held in non-volatile memory. Non-volatile memory has a limit on the number of times its contents can be changed. Current minimum lifetime is 100,000 changes on a particular section. This equates to more than 1 change per hour every hour for 10 years. If the number of changes is exceeded, random data may be stored leading to unexpected system behaviour.

4.8.1 Introduction

The TIC can be used to configure the EXT, DX and nEXT pump ranges. The menu screen shows differing functionality depending on the pump attached. The TIC will recognise the pump attached and show it on the pump setup and pump status screens. (Refer to Figure 21).

Figure 21 - Turbo setup screen

4.8.2 Default turbo setup options

Table 10 - Default turbo setup options

Menu option	Description
Ramp Up Timer	The user can set the ramp up timer from 1 to 30 minutes. This timer will generate an alarm if the pump speed does not rise above 50% speed after the set time.
Droop Timer	The user can set the droop time from 1 to 30 minutes. This timer will generate an alarm if the pump speed drops below 50% speed for longer than the specified time.
Heater time	The user can set the time that the heater band bakes out the turbo pump from 0 to 35 hrs. The heater will come on for the set time, once the pump reaches 'normal speed'. If the pump drops below 'normal speed', the heater band will switch off and the timer will be reset.
Start delay	The start delay enables the user to delay the start of the turbo pump from 0 to 99 minutes.
System ON	Allows the user to define the components of the system that are to be turned on, when the 'system' is cycled on.
System OFF	Allows the user to define the components of the system that are to be turned off, when the 'system' is cycled off. ***Note:*** *The system ON and OFF commands provide manual control of the items listed. Where possible it will override settings such as backing options and gauge linking.* ***Note:*** *If the backing pump option has been set to 50% or on stop, 'seq' will be indicated showing the backing pump is sequenced to one of the options.*
Air cooler	The user can set when an Edwards air cooler should operate. The air cooler can be set to 'ON' (on permanently) or 'Turbo' (on when the turbo pump is running).

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Table 10 - Default turbo setup options (continued)

Menu option	Description	
TIC vent options	A vent valve attached to the TIC can be operated in the following ways: 'On stop' to open the vent valve 2 seconds after the stop command, or '50%' to open the vent valve when the pump slows to 50% speed.	
Backing pump options	A backing pump attached to the TIC or via a relay box can be operated in the following way:	
	None:	The backing pump is not sequenced to the Turbo pump
	50%:	The backing pump will turn off after 2 seconds, once the turbo speed has dropped to 50% of its speed. The delay allows detritus to be removed from the system.
	On stop:	The backing pump will turn off 4 seconds after the Turbo off command has been sent. The 4 second delay allows shutting of a valve and then removal of detritus from the system.

Please refer to Table 11 for error and diagnostic information for pumps.

CAUTION

If an Edwards 24 V backing pump is connected, it is advised that the overall power used does not exceed the data specified in Section 2.

Table 11 - Error/diagnostic monitoring, turbos

Diagnostic messages	Description
RampUp Timeout	Check whether the pump is too hot or whether the inlet pressure is too high. Check that the backing pump is operational. Check the vacuum system for leaks.
Droop Timeout	Check whether the pump is too hot or whether the inlet pressure is too high. Check that the backing pump is operational. Check the vacuum system for leaks.

4.8.3 Additional setup options using a DX or nEXT pump

The TIC allows the user to set up additional functionality available within a DX or nEXT pump.

CAUTION

Read the DX or nEXT pump manual before using the TIC to set up the DX or nEXT pump.

Turbo vent options - If a DX or nEXT pump is attached, the user can set up one of the Turbo vent options. The user can set up the Turbo vent, and also the TIC vent to enable two vent valves to be connected to a vacuum system. (Refer to Table 12).

Table 12 - Turbo pump vent options

On screen	Description
50%	Vent valve opens fully below 50% full rotational speed for both Stop command or Fail ***Note:*** *This is the default factory setting.*
50%CvV	Controlled venting from 100% - 50% full rotational speed; Vent valve opens fully below 50% for both Stop command or Fail
STP50%	Vent valve opens fully immediately Stop command is received; Vent valve opens fully below 50% full rotational speed if Fail
STPCnV	Vent valve opens fully immediately Stop command is received; Controlled venting from 100% - 50% full rotational speed then vent valve opens fully below 50% if Fail

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Table 12 - Turbo pump vent options (continued)

On screen	Description
FLT50%	Vent valve opens fully immediately if Fail; Vent valve opens fully below 50% full rotational speed if Stop
FLTCnV	Vent valve opens fully immediately if Fail; Controlled venting from 100% - 50% full rotational speed then vent valve opens fully below 50% if Stop command received
STPFLT	Vent valve opens fully immediately for both Stop command or Fail
FLTSTP	Vent valve opens fully immediately for both Stop command or Fail
FAN	Vent is Permanently Enabled, and can be used to provide power to a Edwards air cooler

Table 13 - DX and nEXT pump setup options

Menu option	Description
Normal	The TIC allows 'normal speed' to be set as a percentage of full speed.
Standby speed	The user can set the standby speed as a percentage of full speed.
Max power	The user can set the maximum power a DX or nEXT pump can use.
Braking	Off/Enabled. The user can utilise this function to slow the turbo pump at a quicker rate.
Service opt	nEXT service indication options. Podule flashing LED, fail line, both, none.

Please refer to Table 14 for the error and diagnostic information for DX and nEXT pumps.

Table 14 - Error/diagnostic monitoring, DX, nEXT and nXDS pumps

Diagnostic messages	Description
Serial ID Fail	A DX, nEXT or serial pump is connected, however the type has not been recognised. Check that the leads are connected.
Turbo Fault	Review the flashing error codes on the pump podule, and refer to the DX or nEXT instruction manual.
SC Interlock	Serial enable to the DX or nEXT pump was lost while it was running. This could be caused by a temporary loss of power or a broken wire. It is recommended to stop the pump and then restart it. If the alarm does not clear, cycle the controller and then try again.
Uload Timeout	Check that the pump is correctly connected, then try to upload again.
Dload Failed	Check that the pump is correctly connected, then try to download again.
nEXT Service due warning	One of the nEXT items has exceeded its service interval. See nEXT Service screen for details. Contact Edwards for a suitable service kit or to arrange a service by Edwards.
nXDS Service due warning	One of the nXDS items has exceeded its service interval. See nXDS Service screen for details. Contact Edwards for a suitable service kit or to arrange a service by Edwards.

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4.9 Backing setup

Table 15 - Default Backing setup options

Menu option	Description
Start delay	The start delay enables the user to delay the start of the turbo pump from 0 to 99 minutes.
System ON	Allows the user to define the components of the system that are to be turned on, when the 'system' is cycled on.
System OFF	Allows the user to define the components of the system that are to be turned off, when the 'system' is cycled off. ***Note:*** *The system ON and OFF commands provide manual control of the items listed. Where possible, it will override settings such as backing options and gauge linking.* ***Note:*** *If the backing pump option has been set to 50% or on stop, 'seq' will be indicated showing the backing pump is sequenced to one of the options.*
Air cooler	The user can set when an Edwards air cooler should operate. The air cooler can be set to 'ON' (on permanently) or 'Turbo' (on when the turbo pump is running).
TIC vent options	A vent valve attached to the TIC can be operated in the following ways: 'On stop' to open the vent valve 2 seconds after the stop command, or '50%' to open the vent valve when the pump slows to 50% speed.
Backing pump options	A backing pump attached to the TIC or via a relay box can be operated in the following way: None: The backing pump is not sequenced to the Turbo pump50%: The backing pump will turn off after 2 seconds, once the turbo speed has dropped to 50% of its speed. The delay allows detritus to be removed from the system. On stop: The backing pump will turn off 4 seconds after the Turbo off command has been sent. The 4 second delay allows shutting of a valve and then removal of detritus from the system.

Table 16 - nXDS pump setup options

Menu option	Description
Normal	The TIC allows 'normal speed' of the backing pump to be set as a percentage of full speed.
Standby speed	The user can set the standby speed of the backing pump as a percentage of full speed.
Autorun	Sets the nXDS to start when power is turned on
Service opt	nXDS service indication options. Podule flashing LED, fail line, both, none.

4.10 Gauge setup

When a new gauge has been identified, scrolling to the selected gauge and pressing the 'Select' (↵) button accesses the 'Gauge Setup' screen. (Refer to Table 17).

Table 17 - Default setup options (all gauges)

Menu option	Description
Gauge	Indicates type of gauge connected.
Gas type	Allows the user to select the gas type. Choice of: N_2, He, Ar, CO2, Ne, Kr or Volts. ***Note:*** *For gas dependent gauges, it is important that the correct gas is selected to ensure correct pressure indication.*

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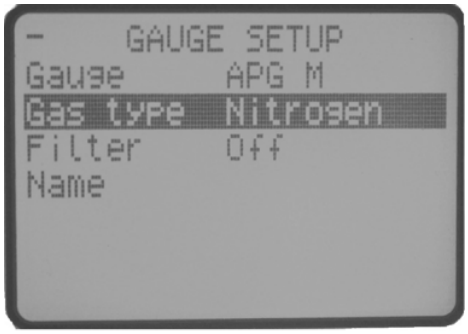
Table 17 - Default setup options (all gauges) (continued)

Menu option	Description
Filter	Allows the user to select filter status. Filter 'OFF' gives pressure output as reported by the gauge (update rate 3 per second approx). Filter '1 sec' applies a one second moving average to the readings, reducing the effects of noise on reading stability.
Name	Allows the user to name gauges. 4 characters can be set appropriate to the system, A-Z, 0-9, _ (space). ***Note:*** *If the gauge name is set the name will appear if the gauge is disconnected. To reset to the gauge type ensure 4 spaces appear in the gauge name setup.*

4.10.1 Default setup options (all gauges)

All gauges have the following default items on their respective setup screens. (The example below shows the APGM as the connected gauge).

Figure 22 - Gauge setup screen



gea/TIC/f21

Note: *Active Strain Gauges (ASG) are gas independent. Selection of any gas type will give the same pressure output.*

4.10.2 Gauge status messages

Standard status messages are shown in Table 18.

Table 18 - Gauge status messages

Diagnostic messages	Description
Not Connected	Indicates that no gauge has been connected to TIC, or if a cable has been connected, the gauge may not be connected to the other end.
Disconnected	The gauge connection has been removed intentionally or accidentally.
New ID	Indicates that a new gauge has been connected to TIC. The gauge is recognised by TIC, but must be acknowledged by the user before TIC will allow the gauge to operate on the system.
Uknw	Indicates that the connected gauge is not recognised by TIC. In this case, TIC will continue to display the gauge as NFND and will give an output in volts only.

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4.10.3 Active Pirani Gauge (APG)

Note: *For a detailed specification and instructions regarding the use of the APG and APGX gauges refer to the appropriate instruction manual (D021-71-885, D023-71-880 and D023-91-880).*

The Active Pirani Gauge (APG) is a gas-dependent, high-pressure thermal conductivity gauge. The measuring range of the APG-M and the corrosion resistant APG-MP is 100 mbar to 10^{-3} mbar (75 to 7.5 x 10^{-4} Torr); the range of the APG-L is 10 mbar to 10^{-4} mbar (7.5 to 7.5 x 10^{-5} Torr). All of the gauges will indicate pressure up to 1000 mbar (750 Torr) at reduced accuracy.

Note: *At pressures above 600 mbar, sensitivity is reduced and TIC displays atmospheric pressure.*

Note: *Before the APG is used and periodically thereafter, atmosphere and vacuum calibration should be carried out in accordance with the directions shown in the instruction manual (D021-71-885, D023-71-880 and D023-91-880).*

The APG is set up as per the default gauge setup instructions shown in Section 4.10.1 above.

There are no additional setup options for APG. (Refer to Default setup options (all gauges) Section 4.10.1.

There are no error/diagnostic messages specific to APG. (Refer to Table 19).

Table 19 - Error/diagnostic monitoring APG

Diagnostic messages	Description
Over Range	(Gauge output >11.000 V) Indicates that either the measured gas pressure is outside the range of the gauge, or that there is a fault with the gauge. Clear the error message, reduce the process pressure to within the range of the gauge, 'Scroll' to the gauge display line and press 'Cycle'. If the gauge fails to give a pressure readout it should be replaced. This is most likely to occur with gasses of low molecular weight such as Helium.
Under Range	(Gauge output <1.800 V) Indicates that there is either a calibration error, or the gauge is faulty. Calibrate the gauge as described in the instruction manual. If the fault persists, replace the gauge.

4.10.4 Active Linear Pirani Gauge (APGX)

The Active Linear Pirani Gauge (APGX) is a gas-dependent, high-pressure thermal conductivity gauge. The measuring range of the APGX-M and the corrosion resistant APGX-MP is 100 mbar to 10^{-3} mbar (75 to 7.5 x 10^{-4} Torr); the range of the APGX-L is 10 mbar to 10^{-4} mbar (7.5 to 7.5 x 10^{-5} Torr). All of the gauges will indicate pressure up to 1000 mbar (750 Torr) at reduced accuracy.

The Linear Convection Gauges (APGX-H) are gas-dependent, high-pressure thermal conductivity and convection gauges. The measuring range of the APGX-H is 1333 to 3 x 10^{-4} mbar (1000 to 2.3 x 10^{-4} Torr). At pressures above 10 mbar, pressure measurement is by convection, which provides consistent sensitivity and accuracy to the top of the measuring range.

APG(X)s are permanently enabled and hence give an output as soon as they are recognised.

The APGX is set up as per the default gauge setup instructions shown in Section 4.10.1. (Refer to Figure 23).

APGX has menu options in addition to those shown. (Refer to Default setup options (all gauges) Section 4.10.1. (Refer to Table 20).

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Table 20 - Setup options APGX

Menu option	Description
Calibrate	Allows the user to adjust the APGX at atmosphere and vacuum. Connect the APGX to TIC and allow it to operate at atmospheric pressure for at least 10 minutes. 'Scroll' to 'Calibrate' and press 'Select'. 'Command Sent' appears for 1 s to confirm instruction has been carried out. Reduce the system pressure to 1 x 10^{-4} mbar (7.5 x 10^{-5} Torr) or below for the APGX-M or APGX-MP, or 1 x 10^{-5} mbar (7.5 x 10^{-6} Torr) or below for the APGX-L and APGX-H. Press 'Select'. 'Command Sent' appears after 1 second to confirm instruction has been carried out. Press 'menu' ( ) button to return to the display screen.

Figure 23 - Gauge setup screen APGX-M

gea/TIC/f22

APGX has a built-in error monitoring capability. (Refer to Table 21).

Table 21 - Error/diagnostic monitoring APGX

Diagnostic messages	Description
Over Range	(Gauge output = 9.750 V) Indicates that there is a fault with the gauge and it should be replaced.
Under Range	(Gauge output <0.300 V) Indicates that there is a fault with the gauge and it should be replaced.
Filament Fail	(Gauge output = 9.500 V) Indicates that the gauge filament is broken. The gauge should be replaced.
Cal Error	(Gauge output = 9.600 V) Indicates that the gauge has gone out of calibration. This could be because of the wrong gas type being selected, pressing the atmosphere and vacuum adjustment button in mid-range or contamination of the gauge. The gauge should be re-adjusted as described in Table 20. If the fault persists the gauge should be replaced.
No Tube	(Gauge output = 9.700 V) Indicates that the replaceable gauge tube is missing or incorrectly fitted. Check the tube and ensure that the two fixing screws are properly secured. ***Note:*** *APGX-H only.*

Note: *There is a +/- 50 mV tolerance on the gauge outputs shown in Table 21.*

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4.10.5 Active Thermocouple Gauge (ATC-E) control

Note: *For a detailed specification and instructions regarding the use of the ATC-E, refer to the instruction manual (D351-08-880).*

Active Thermocouple Gauges are low-cost, gas-dependent, high-pressure thermal conductivity gauges. The ATC-E electronics module is compatible with two types of thermocouple gauge tube to give a wide measuring range. (Refer to Table 22).

Table 22 - ATC-D and ATC-M gauge tubes

Tube name	Tube part number	Pressure measuring range
ATC-D	D355-12-000	65 to 6.5 x 10^{-2} mbar (50 to 5 x 10^{-2} Torr)
ATC-M	D355-13-000	1.3 to 1.3 x 10^{-3} mbar (1 to 1 x 10^{-3} Torr)

Before connecting to TIC, the ATC-E must be configured for the type of gauge tube (ATC-D or ATC-M) to be used. This is done by selecting the body colour of the tube with the two-position switch.

Note: *For a valid pressure readout, the switch must be correctly set on the ATC-E.*

Note: *At pressures above 600 mbar, ATC-D sensitivity is reduced and TIC displays atmospheric pressure. The ATC-M does not display pressures above 4.2 mbar.*

There are no additional setup options for ATC-E. (Refer to Default setup options (all gauges) Section 4.10.1.

Please refer to Table 23 for the error and diagnostic information for the ATC-E gauge.

Table 23 - Error/diagnostic monitoring ATC-E

Diagnostic messages	Description
Over Range	(Gauge output >11.000 V) Indicates that either the measured gas pressure is outside the range of the gauge, or that there is a fault with the gauge. Clear the error message, reduce the process pressure to within the range of the gauge, scroll to the gauge display line and press 'Cycle'. If the gauge fails to give a pressure readout it should be replaced. This is most likely to occur with gasses of low molecular weight such as Helium.
Under Range	(Gauge output <1.500 V) Indicates that the gauge is faulty and should be replaced.

4.10.6 Active Strain Gauge (ASG) control

Note: *For a detailed specification and instructions regarding the use of the ASG, refer to the instruction manual (D357-25-880).*

Active Strain Gauges are gas-independent diaphragm gauges. There are two gauges with full scales of 2000 and 1000 mbar (1500 and 750 Torr) respectively. Both gauges measure pressures down to 1 mbar (7.5 x 10^{-1} Torr), have a linear pressure characteristic and output voltage directly proportional to the pressure. The output is 0 to 10 V d.c. over the measuring range of the gauge.

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ASG has menu options in addition to those shown. (Refer to Default setup options (all gauges) Section 4.10.1. (Refer to Table 24 and Figure 24).

Table 24 - Setup options ASG

Menu option	Description
Range	Indicates full scale of available gauge options. Choice of: 1000 or 2000
Set zero	Allows the user to zero the gauge. Reduce the system pressure to 2 x 10^{-2} mbar (1.5 x 10^{-2} Torr) or below for the 2000 mbar (1500 Torr) ASG or 1 x 10^{-2} mbar (7.5 x 10^{-3} Torr) or below for the 1000 mbar (750 Torr) ASG. 'Scroll' to 'Set zero' and press 'Select'. 'Command Sent' appears for 1 s to confirm instruction has been carried out.
Display	Indicates pressure display options. Choice of: Float (mantissa and exponent). Fixed (number to 1 decimal place).

Figure 24 - Gauge setup screen ASG

gea/TIC/f23

Please refer to Table 25 for the error and diagnostic information for the ASG.

Table 25 - Error diagnostic monitoring ASG

Diagnostic message	Description
Over Range	(Gauge output >11.000 V) Indicates that either the measured gas pressure is outside the range of the gauge, or that there is a fault with the gauge. Clear the error message, reduce the process pressure to within the range of the gauge, scroll to the gauge display line and press 'Cycle'. If the gauge fails to give a pressure readout it should be replaced.
ASG Cant Zero	Indicates that the gauge output is outside the range -100 mV to +100 mV. The most likely cause of this error is either attempting to zero the gauge at too high a pressure or a gauge fault. Attempt to zero the gauge again and if the fault persists, the gauge should be replaced.

4.10.7 Active Inverted Magnetron (AIM) Gauge control

Note: *This section covers both standard (AIM-S) and linear (AIM-X) output gauges including low magnetic field (-SL or -XL) and bakeable (type DN40CF) versions.*

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Note: *For a detailed specification and instructions regarding the use of the AIM-S and AIM-X gauges, refer to the appropriate instruction manual (D146-41-885 and D146-61-880).*

Active Inverted Magnetron (AIM) gauges are gas-dependent, cold-cathode ionisation gauges that measure pressures in the range 1 x 10^{-2} to 1 x 10-9 mbar (7.5 x 10-3 to 7.5 x 10-10 Torr). There are a number of variants, offering standard (AIM-S) and linear (AIM-X) outputs, low external magnetic field (AIM-SL and AIM-XL) variants for use on sensitive scientific instruments and special bakeable tubes for use in UHV applications.

There are no additional setup options for AIM. (Refer to Default setup options (all gauges) Section 4.10.1.

Please refer to Table 26 for the error and diagnostic information for the AIM gauge.

Table 26 - Error/diagnostic monitoring AIM

Diagnostic messages	Description
Over Range	(Gauge output >11.000 V) Indicates that the measured gas pressure is outside the range of the gauge or the wrong gas type has been selected. Check the gas selected is correct, switch off the gauge, clear the error, reduce the process pressure to within the range of the gauge and press 'Cycle'. If the error persists, there is a fault with the gauge and the electronics module should be replaced.
Under Range	(Gauge output <0.025 V) Indicates that there is a fault with the gauge or cable. Replace the cable and if the fault persists, the electronics module should be replaced.
Striking	Indicates that the gauge is attempting to strike. TIC will continue in this mode for up to 15 minutes.
Not Struck	Indicates that the gauge failed to strike within 15 minutes. This is most likely to be because of the gauge tube becoming contaminated. The gauge tube should be inspected for signs of contamination or debris. If the anode and cathode are not bright, the gauge should be cleaned or the electrodes replaced (D145-45-802 or D146-61-802) as described in the AIM instruction manual.

4.10.8 Active Ion Gauge (AIGX-S) control

Note: *TIC does not support the AIGX-D variant of the AIGX range.*

Note: *For a detailed specification and instructions regarding the use of the AIGX, refer to the instruction manual (D048-50-880).*

The Active Ion Gauge (AIGX-S) is a fully integrated active instrument, with a measuring range of 6.6 x 10^{-2} to 6.6 x 10^{-10} mbar (5 x 10^{-2} to 5 x 10^{-10} Torr). The gauge has a 1 volt/decade linear output in the range 0 to 10 V d.c. The AIGX-S is supplied with two filaments, which may be manually selected at the gauge head. For maximum filament life, the gauge includes automatic emission current switching and high-pressure shutdown. The only user selectable features are a setpoint and degas facility.

The gauge also includes a comprehensive range of diagnostic outputs, which are displayed on TIC.

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AIGX has menu options in addition to those shown. (Refer to Default setup options (all gauges) Section 4.10.1. (Refer to Table 27 and Figure 25).

Table 27 - Setup options AIGX

Menu option	Description
Degas	Allows the user to degas the gauge. 'Scroll' to 'Degas' and press 'Select'. 'Command Sent' appears for 1 s to confirm degas sequence initiated. ***Note:*** *Whilst the gauge is degassing, the pressure output may read slightly higher than normal.* The maximum duration of the degas cycle is 3 minutes, during which the pressure shown on the 'View' screen will be suffixed with a 'D'. At the end of the cycle, the gauge will automatically return to its normal operating mode. If the pressure rises above 1.3 x 10^{-4} mbar (1 x 10^{-4} Torr) during the cycle, degas will automatically stop until the pressure falls below 4 x 10^{-5} mbar (3 x 10^{-5} Torr), at which point degas resumes for the remainder of the cycle. ***Note:*** *There is no facility enabling degas to be manually switched off mid-cycle.*

Figure 25 - Gauge setup screen AIGX

gea/TIC/f24

AIGX has a built-in error monitoring capability. (Refer to Table 28).

Table 28 - Error/diagnostic monitoring AIGX

Diagnostic messages	Description
Over Range	(Gauge output >9.800 V) Indicates that there is a fault with the gauge and the electronics module should be replaced.
Over Pressure	(Gauge output = 9.700 V) Indicates that the gauge has automatically shut down, because of pressure rising above 6.6 x 10^{-2} mbar (5 x 10^{-2} Torr). Reduce pressure and re-enable the gauge.
Emission Error	(Gauge output = 9.500 V) Indicates that either the filament is broken (switch over) or gauge was enabled at too high a pressure – reduce and re-enable. Electrical supply is out of spec – check the cables (length and cross section).

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Table 28 - Error/diagnostic monitoring AIGX (continued)

Diagnostic messages	Description
Under Range	(Gauge output <0.025 V) Indicates that either the gauge internal fuse has blown or there is a fault with the gauge. The fuse should be replaced as described in the AIGX instruction manual and if the fault persists, the electronics module should be replaced.
Initialising	Indicates that the gauge is establishing an emission current. This usually takes about 5 seconds.

4.10.9 Wide Range Gauge (WRG)

Note: *For a detailed specification and instructions regarding the use of the WRG, refer to the instruction manual (D147-01-885).*

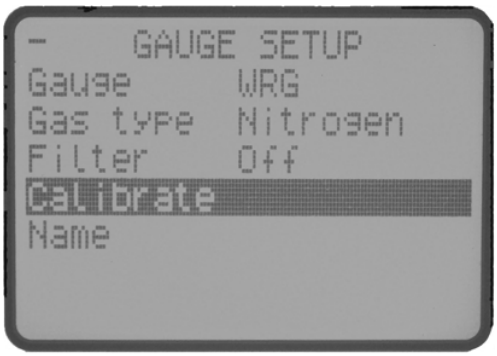
The WRG is a combined Pirani and inverted magnetron gauge in a single compact unit. The WRG measures pressure from atmosphere down to 1 x 10^{-9} mbar (7.5 x 10^{-10} Torr). The WRG is gas dependent and has a log/linear output in the range 2-10 V d.c. The Pirani part of the gauge measures from atmosphere to 1 x 10^{-3} mbar (7.5 x 10^{-3} Torr) while the inverted magnetron measures from 1 x 10^{-2} down to 1 x 10^{-9} mbar (7.5 x 10^{-3} to 7.5 x 10^{-10} Torr). Output from both sensors is used to determine pressure between 1 x 10^{-2} and 1 x 10^{-3} mbar (7.5 x 10^{-3} and 7.5 x 10^{-4} Torr).

WRG has menu options in addition to those shown. (Refer to Default setup options (all gauges) Section 4.10.1. (Refer to Table 29 and Figure 26).

Table 29 - Setup options WRG

Menu option	Description
Calibrate	Allows the user to perform the atmosphere and vacuum adjustment on the WRG. Connect the WRG to TIC and allow it to operate at atmospheric pressure for at least 10 minutes. 'Scroll' to 'Calibrate' and press 'Select'. 'Command Sent' appears for 1 s to confirm instruction has been carried out. The WRG will automatically perform a Pirani sensor vacuum setting every time it is pumped down below 1 x 10^{-4} mbar (7.5 x 10^{-5} Torr).

Figure 26 - Gauge setup screen WRG



gea/TIC/f25

Note: *If the Pirani sensor is replaced (see WRG instruction manual D147-01-885) it may initially fail to indicate pressures less than 1 x 10^{-3} mbar (7.5 x 10^{-4} Torr). In this case a manual vacuum calibration is required. Pump down to 1 x 10^{-5} mbar (7.5 x 10^{-6} Torr) or below before performing the CAL operation as described in the instruction manual.*

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WRG has a built-in error monitoring capability. (Refer to Table 30).

Table 30 - Error/diagnostic monitoring WRG

Diagnostic messages	Description
Over Range	(Gauge output >10.600 V) Indicates that there is a fault with the gauge and it should be replaced.
Not Struck	(Gauge output = 1.300 V) Indicates that the magnetron part of the gauge has not struck. The gauge tube should be inspected for signs of contamination or debris. If the anode and cathode are not bright, the gauge should be cleaned as described in the WRG instruction manual.
Striker Fail	(Gauge output = 1.200 V) Indicates that the striker filament has broken. The electrode assembly (D147-01-802) should be replaced as described in the WRG instruction manual.
Mag Fail	(Gauge output = 1.100 V) Indicates that the magnetron part of the WRG has shorted out. This could be because of contamination or a foreign body. The WRG should be cleaned as described in the instruction manual. If this fails to rectify the fault, the WRG should be serviced and the electrode assembly (D147-01-802) replaced as described in the instruction manual.
Filament Fail	(Gauge output = 1.000 V) Indicates that the Pirani element of the gauge has failed. The most likely fault being a broken filament. The WRG should be serviced as described in the instruction manual.
Under Range	(Gauge output <0.950 V) Indicates that there is a fault with the gauge and the electronics module should be replaced.

4.11 Alarms

If an Alarm occurs, an 'Alarms' warning will begin flashing in the lower half of the view screen. Refer to Figure 18.

The Alarm can then be selected by moving the cursor over it and pressing the 'Select' (↵) button. This action will lead to the Alarms screen. Alternatively, the Alarms screen can be accessed through the main menu.

The Alarm will stop flashing when it has been acknowledged and will disappear when the alarm situation no longer exists. An alarm is acknowledged by pressing the 'Select' (↵) button whilst the flashing alarm is highlighted.

To clear an alarm, to refer to the fault finding guide in Section 5 of this instruction manual. This guide gives information of what the alarm is and the possible solutions for clearing the alarm.

In a similar way a warning can appear. To clear it, take the same actions as for alarms above.

4.12 The main menu

The main menu can be accessed by pressing the 'Menu' (☰) button on the view screen (refer to Figure 15). From here the following sub-menus can be accessed.

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4.13 Turbo status

This screen allows the user to view the current status of the Turbo and Backing pumps. Basic information such as:

- Whether the Turbo pump is ON or OFF and a graph of its speed.
- The state of the turbo pump that the user has requested.
- Whether the Backing pump is ON or OFF.
- The power that the Turbo pump is using.
- The speed of the Turbo pump as a percentage of full speed.
- The temperature of the Turbo drive. (Only on DX and nEXT pumps).
- The temperature of the Turbo pump. (Only on DX and nEXT pumps).
- The cycle time is the run time of the current cycle. (Only on DX and nEXT pumps).
- Whether the TIC vent valve is 'on/off'.
- Service menu - enter, press enter to move to the nEXT Service screen.

Table 31 - nEXT Service Screen

nEXT Service	Description
Service due	Indicates which service is due - None, Oil, Bearing, Turbo, Controller. Shows only initial letters if multiple services are due - O B T C.
Oil run	Hours run since last service.
Oil until	Hours left to run until next service.
Bearing run	Hours run since last service.
Bear until	Hours left to run until next service.
Turbo run	Hours run since last service.
Turbo until	Hours left to run until next service.
Contlr run	Stress adjusted hours controller has been powered since last service. Stress adjustment - hours can advance slower or faster than real time depending on temperature and load.
Cntlr until	Stress adjusted hours controller is powered left until next service.
Turbo cycle	Start/stop cycles run since last service.
Cycle until	Start/stop cycles left to run until next service.
Reset Service Due...	Press enter to move to the nEXT Service Reset screen.

Table 32 - nEXT Service Reset Screen

nEXT Service Reset	Description
Select line below and press enter after servicing	Instructions to follow
Reset oil due	Press enter key to reset only the oil service due
Reset bearing due	Press enter key to reset only the bearing service due

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4.14 Backing status

This screen allows the user to view the current status of the Turbo and Backing pumps. Basic information such as:

- Whether the Backing pump is ON or OFF and a graph of its speed.
- The state of the turbo pump that the user has requested.
- Whether the Backing pump is ON or OFF.
- The power that the Backing pump is using.
- The speed of the Backing pump as a percentage of full speed.
- The temperature of the Backing drive. (Only on nXDS pumps).
- The cycle time is the run time of the current cycle. (Only on nXDS pumps).
- Whether the TIC vent valve is 'on/off'.
- Service menu - enter, press enter to move to the nXDS Service screen.

Table 33 - nXDS Service Screen

nXDS Service	Description
Service due	Indicates which service is due - None, Tip Seal, Bearing, Backing, Controller. Shows only initial letters if multiple services are due - O B T C.
TipSeal run	Hours run since last service.
TipSeal til	Hours left to run until next service.
Bearing run	Hours run since last service.
Bear until	Hours left to run until next service.
Back run	Hours run since last service.
Cntlr run	Stress adjusted hours controller has been powered since last service. Stress adjustment - hours can advance slower or faster than real time depending on temperature and load.
Back cycle	Start/stop cycles run since last service.
Reset Service Due	... Press enter to move to the nXDS Service Reset screen.

Table 34 - nXDS Service Reset Screen

nXDS Service Reset	Description
Select line below and press enter after servicing	Instructions to follow
Reset Tip Seal due	Press enter key to reset only the oil service due
Reset bearing due	Press enter key to reset only the bearing service due

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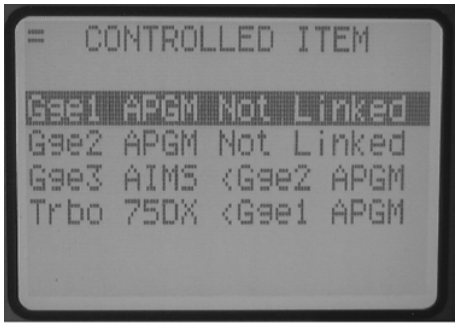
4.15 Linking gauges and pumps

When the Link Gauges and Pumps option is selected from the main menu, a list of controllable items (gauges and/or pumps) is displayed, along with the item that is currently controlling each of them. By default, each item is 'Not Linked' indicating that nothing is in control of the item.

There are four steps to set up the link, as follows:

1. Select the controlled item. Scroll to the item that is to be controlled and press the 'Select' (↵) button as shown in Figure 27.

Figure 27 - Controlled item

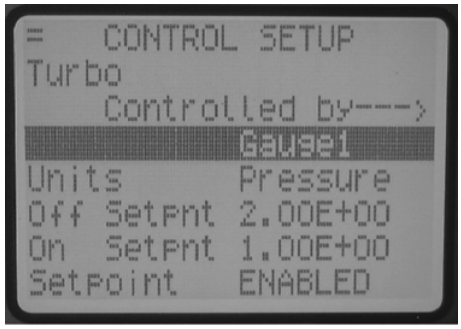


dcs/0117/012

2. Select the controlling item. The top highlighted line is used to select the controlling item. Select the controlling item from the list of those available and press the 'Select' (↵) button to confirm the choice. As the item type is changed, the units will change to either 'Pressure' for a gauge or 'Speed' for a pump.

3. Enter the required setpoints. The on and off setpoints can be adjusted to suit the application. If the controlling item is a pump, the unit used for the setpoint is speed (%). If the controlling item is a gauge, the units can be changed between pressure (current pressure units) and voltage (V). Select the units to be used and then adjust the on and off setpoints as required as shown in Figure 28.

Figure 28 - Control setup



dcs/0117/013

Note: *For gauges: Off setpoint ³ On setpoint.*
For pumps: Off setpoint £ On setpoint.
If the adjustment of either the On or Off setpoint results in the above rules being broken, the setpoint that was not adjusted will be altered to match the newly entered one.

Note: *When entering a pressure, the sign of the exponent can only be changed when the exponent is non-zero. To set a negative exponent, the exponent value should be set first, and then the 'Menu' (▤) button used to move back to alter the sign.*

4. Enable the setpoint. Once configured, the setpoint should be enabled by changing the bottom 'Setpoint' line from 'OFF' to 'ENABLED'.

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4.16 Parameters/units

This screen allows the user to change the units that are displayed and other parameters such as:

- Setup lock - When the 3 digit lock code is entered, the lock is enabled and an operator will not be able to change any of the setups, however the operator is still able to scroll through the menus and start and stop pumps. The lock is disabled by entering the 3 digit unlock code. Lock - 501, unlock - 147.
- Panel Lock - This function completely locks the front panel. An operator will only be able to see the view screen. Lock - 509, unlock - 824.
- The 0 - 10 V analogue output on the logic interface can be set to follow either gauge 1, 2 or 3, pressure, or turbo speed.
- Display contrast allows the user to change the contrast of the display.
- Protocol shows whether RS232 or RS485 is being used.
- Comms address - To set the comms address of the TIC.
- TMPI Alert off - To disable/enable the warning when using TMPI line to start the Turbo pump.
- BMPI Alert off - To disable/enable the warning when using BMPI line to start the Backing pump.

4.17 Screen options

The user can utilise this screen to choose what is to be displayed on the view screen. The options include:

- Show all items - This is the default setting of the view screen.
- Show three gauges.
- Set three gauge order.
- One gauge at a time - This allows the user to view just a single gauge 3 x height.
- Show one gauge.
- Set one gauge order.
- Pumps only - This screen allows the user to view only the Turbo information.
- Show one gauge and pumps - This screen allows the user to view turbo plus one gauge information.

4.17.1 Organising gauges on the view screen

The three gauge order and one gauge order functions are used to set up what gauges and in what order the gauges are shown on the view screen. In the following example the user wants to set the order below:

- Position 1: The gauge plugged into the ‘gauge 1’ connection.
- Position 2: A gauge is not plugged into the ‘gauge 2’ connection, the user does not want Position 2 to be shown on the screen. The No gauge selection has been made.
- Position 3: The gauge plugged into the ‘gauge 2’ connection.

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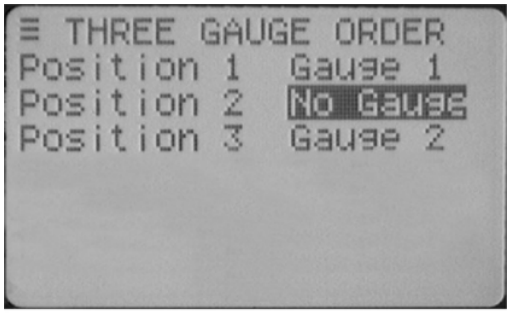
Figure 29 - Gauge order setup



gea/d39701/f26

Note: *The user can set up different ordering, to show three gauges or one gauge.*

Once the setup is complete and the user views the screen, the gauge set up at position one is shown first. The user can scroll around to the other gauges set up in the positions defined. In the example above, only 2 positions can be scrolled to as the user has chosen that position 2 will not be shown when returning to the main view screen.

4.18 Relay setpoint outputs

The relay setpoints option allows the setpoint outputs on the logic interface to be linked to a gauge pressure or pump speed. They are set up in the same way as Linking Gauges and Pumps, refer to Section 4.15.

When a relay setpoint becomes active, the display section on the view screen will change to reverse video.

4.19 Service information

Service information contains the following information:

- Software Issue - This is the issue of the currently installed software. This will change when new software is downloaded to the TIC in the future.
- Serial Number - The serial number of the TIC is used when contacting Edwards about the product.
- Analogue O/P - The analogue output value (internal units) is used when contacting Edwards about the product.
- PSU Temp - Temperature of PSU.
- TIC Temp - Temperature of TIC.
- Turbo run - Number of hours the turbo pump has been run (DX and nEXT pumps only).
- Upload Turbo - The TIC can store one set of the pump's configuration. This function will upload the current configuration from the attached pump (DX and nEXT pump only).
- Download Turbo - The TIC can download one set of configurations to DX/nEXT pumps, once a configuration has been uploaded. This function will download the stored configuration to the attached pump (DX and nEXT pump only).
- Reset Trbo - Reset the turbo pump to its factory defaults (DX and nEXT pumps only).
- Reset TIC - Resets the TIC to its factory default configuration and can be used to quickly undo all user settings (links between gauges and pumps, relay setpoints, units, gauge gas types, etc.).

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4.20 Electrical supply failure

If the electrical supply to the controller fails while the turbo pump is rotating at high speed, the pump begins acting like a generator and will supply power back to the TIC. This power will be used to maintain operation of the vent valve, and if enough power is available the TIC will maintain operation.

The power returned to the TIC is not made available to the gauges, the logic interface or the air cooler; all of these will stop operating until power is restored.

Once the turbo pump speed falls below 50%, the vent valve will open and the TIC will shut down.

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5 Maintenance

5.1 Safety

WARNING

Obey the safety instructions in this Section and take note of appropriate precautions. Failure to observe these instructions may result in injury to people and damage to equipment.

There are no serviceable parts on the TIC. Do not open. Return to the nearest Edwards service centre for repairs.

The Edwards return of equipment forms can be found at the rear of this manual.

5.2 Fault finding

Table 35 - Fault finding

	Diagnostic messages	Description
Pump	RampUp Timeout	Refer to Table 11.
	Droop Timeout	Refer to Table 11.
DX and nEXT	Serial ID Fail	Refer to Table 14.
	Turbo Fault	Refer to Table 14.
	SC Interlock	Refer to Table 14.
	Uload Timeout	Refer to Table 14.
	Dload Failed	Refer to Table 14.
	nEXT Service Due	Refer to Table 14.
Gauge	Over Range	Refer to appropriate Section in manual.
	Under Range	Refer to appropriate Section in manual.
	New ID	Refer to Table 18.
	Uknw	Refer to Table 18.
	Not connected	Refer to Table 18.
	Not Struck	Refer to appropriate Section in manual.
	Filament Fail	Refer to appropriate Section in manual.
	Mag Fail	Refer to Table 30.
	Striker Fail	Refer to Table 30.
	Cal Error	Refer to Table 21.
	Initialising	Refer to Table 28.
	Emission Error	Refer to Table 28.
	Over Pressure	Refer to Table 28.
	ASG Cant Zero	Refer to Table 25.

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Table 35 - Fault finding (continued)

	Diagnostic messages	Description
General	SYSI Inhibit	The system interlock has been disconnected. Please check that the logic interface plug is connected correctly, or check the status of the system interlocks.
	Ext Inhibit	Enable lines have been disconnected, please check the Turbo or Backing pump enable lines.
	No Reading	An object has not received a value update from its source within a given time and is flagging that its value is now old. Check connections to components of system.
	No Message	An object has not received a reply to a message it sent within a given time. Check logic interface connections, are correctly attached to the TIC.
	Brownout/Short	Either the loading on the TIC outputs exceeds a certain current level or there was a brownout of the mains power while a turbo was spinning and could provide some regen power. Remove the short or high load and then accept the error; the TIC will re-attempt to drive the output. If a brownout occurs, wait for it to pass and then accept the error.

5.3 Cleaning the controller

If necessary, use a soft dry cloth to clean the exterior of the controller. Do not clean with harsh abrasives or liquids.

If the interior of the controller requires cleaning, Edwards recommends returning the controller to the supplier or the nearest Edwards Service Centre.

5.4 Software updates

The software within the controller and the TIC PC monitor program will be updated as part of Edwards ongoing development program. The updates and associated instruction manual can be found by visiting www.upgrades.edwardsvacuum.com.

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5.5 Factory defaults

The following is a list of factory default settings for the TIC:

Table 36 - Factory default settings

Menu option	Default
Pump, gauge and relay slaving	- not slaved
Turbo pump start delay	= 0
EXDC Ramp time	= 8
EXDC Droop time	= 8
Gas type	= Nitrogen
Gauge Filter	= Off
Name	= _ _ _ _ (4 spaces)
ASG range	= 1000
Analogue out slaved	= NONE
TIC vent	= 50%
Heater band	= 0 hrs
Air Cooler	= Turbo
Setup lock	= Off
Panel lock	= Off
Display contrast	= 5
Pressure units	= mbar
PC comms	= RS232
Multi-drop address	= 0
Default screen	= All
ASG fixed/float	= Float
System On	= Backing
System Off	= Turbo
Backing Option	= None

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6 Storage and disposal

6.1 Storage

Store the controller in clean dry conditions in accordance with the technical specifications. Refer to Section 2 of the main manual on CD.

6.2 Disposal

Dispose of the controller and any components safely in accordance with all local and national safety and environmental requirements.

Alternatively, the controller and/or cables may be able to be recycled. Contact Edwards or the supplier for advice.

The controller and associated cables are within the scope of the European Directive on Waste Electrical and Electronic Equipment, 2002/96/EC. Edwards offer European customers a recycling service for the controller/cables at the end of the product's life. Contact Edwards for advice on how to return the controller/cables for recycling.

WARNING

Do not incinerate the controller. If the controller is heated to very high temperatures, dangerous gases may be emitted and internal components may explode.

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7 Service, spares and accessories

7.1 Introduction

Edwards products, spares and accessories are available from Edwards companies in Belgium, Brazil, China, France, Germany, Israel, Italy, Japan, Korea, Singapore, United Kingdom, U.S.A and a world-wide network of distributors. The majority of these centres employ Service Engineers who have undergone comprehensive Edwards training courses.

When maintaining this product, Edwards recommends using only Edwards maintenance and service kits.

Order spare parts and accessories from the nearest Edwards company or distributor. When ordering, please state for each part required:

- Model and Item Number of the equipment
- Serial number
- Item Number and description of the part

7.2 Service

Edwards products are supported by a world-wide network of Edwards Service Centres. Each Service Centre offers a wide range of options including: equipment decontamination; service exchange; repair; rebuild and testing to factory specifications. Equipment which has been serviced, repaired or rebuilt is returned with a full warranty. Local Service Centres can also provide Edwards engineers to support on-site maintenance, service or repair of the equipment.

For more information about service options, contact the nearest Service Centre or other Edwards company.

7.3 Spares

Spare	Item Number
TIC front Bezel Kit	D397-00-803
TIC Logic Interface	D397-00-850
Front panel assembly	D397-00-822

Note: *This assembly is suitable for customers who have electrical and electronic repair expertise and possess a portable appliance tester. If the customer is unable to carry out this repair, the controller should be returned to Edwards for a full repair and safety re-test.*

7.4 Accessories

Table 37 shows the range of accessories that can be purchased.

Table 37 - Accessories

Product Description	Ordering Information
TIC Profibus Module	D397-50-000
APG-L, APG-MP, APG-M ranges	
APGX-H, APGX-L, APGX-M and APGX-MP ranges	
ATC-D and ATC-M	
ASG	
AIM-S, AIM-SL, AIM-X, AIM-XL ranges	

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Table 37 - Accessories (continued)

Product Description	Ordering Information
WRG-S and WRG-SL	
Active Gauge Cables (including FCC68 compatible connections at both ends)	
0.5 m active gauge cable	D400-01-005
1 m active gauge cable	D400-01-010
3 m active gauge cable	D400-01-030
5 m active gauge cable	D400-01-050
10 m active gauge cable	D400-01-100
15 m active gauge cable	D400-01-150
15 m active gauge cable (24 AWG)	D400-05-150
25 m active gauge cable	D400-01-250
30 m active gauge cable (24 AWG)	D400-05-300
50 m active gauge cable	D400-01-500
100 m active gauge cable	D400-01-999
Turbo Pumps and Controllers	
EXT70H range (EXDC80 Control Module required with above Turbo Pumps)	D396-45-000
EXT255H range (EXDC160 Control Module required with above Turbo Pumps)	D396-46-000
EXT75DX range	
EXT255DX range	
nEXT range	
Extension Cables DX/EXDC and 24 V backing pumps	
1 m DX/EXDC extension cable (16/0.2)	D397-00-835
3 m DX/EXDC extension cable (16/0.2)	D397-00-836
5 m DX/EXDC extension cable (16/0.2)	D397-00-837
Air Cooler	
ACX70	B580-53-050
ACX250	B580-53-150
Vent Valves	
TAV5	B580-66-010
TAV6	B580-66-020
Examples of compatible 24 V backing pumps	
XDD1 24 V d.c. Diaphragm pump	A746-01-991
Examples of compatible mains backing pumps	
XDS10 220-240 V 50 Hz 1-phase	A726-01-903
XDS10 115-120 V 60 Hz 1-phase	A726-01-906

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Table 37 - Accessories (continued)

Product Description	Ordering Information
E2M1.5 220-240 V 50/60 Hz 1-phase	A371-22-919
E2M1.5 115-120 V 50/60 Hz 1-phase	A371-22-902
RV12 110-120 V 60 Hz or 220-240 V 50 Hz 1-phase	A655-01-903
E2M28 220-240 V 50 Hz or 230-240 V 60 Hz 1-phase	A373-15-903
E2M28 115/230 V 60 Hz 1-phase	A373-15-981
Bakeout band (via optional relay box)	
BX70 240 V 30 W (EXT70H & EXT75DX)	B580-52-060
BX70 110 V 30 W (EXT70H & EXT75DX)	B580-52-040
BX250 240 V 60 W (EXT255H)	B580-52-061
BX250 110 V 60 W (EXT255H)	B580-52-041
24V backing line valves (via optional relay box)	
LCPV16EKA 24 V a.c./d.c.	C417-51-200
LCPV25EKA 24 V a.c./d.c.	C417-52-200
Relay Boxes	
TIC Relay box 3 x 240 V 3 A	D397-00-804
TIC Relay box comb	D397-21-806
Interface cables	
2 m Logic interface cable	D397-00-833
2 m RS232 interface cable	D397-00-834
Mains cables (Suitable for TIC controllers)	
2 m UK plug	D400-13-025
2 m USA plug	D400-13-120
2 m Northern European plug	D400-13-120
Other accessories and supporting products	
TIC updates, software and manuals	www.upgrades.edwardsvacuum.com

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